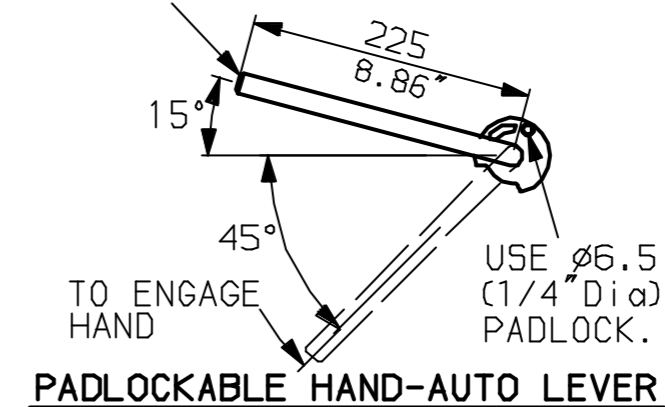
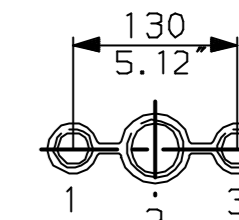


LEVER POSITION IN AUTO.
LEVER AUTOMATICALLY RETURNS
TO THIS POSITION WHEN RELEASED

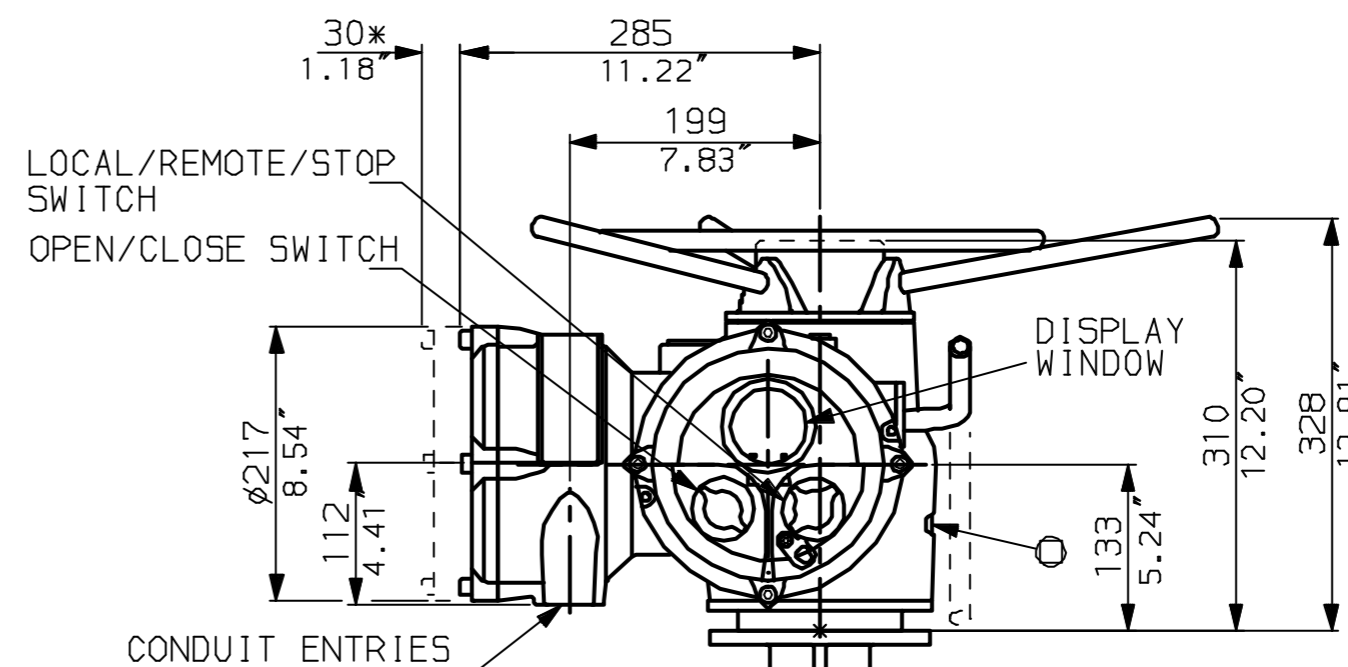
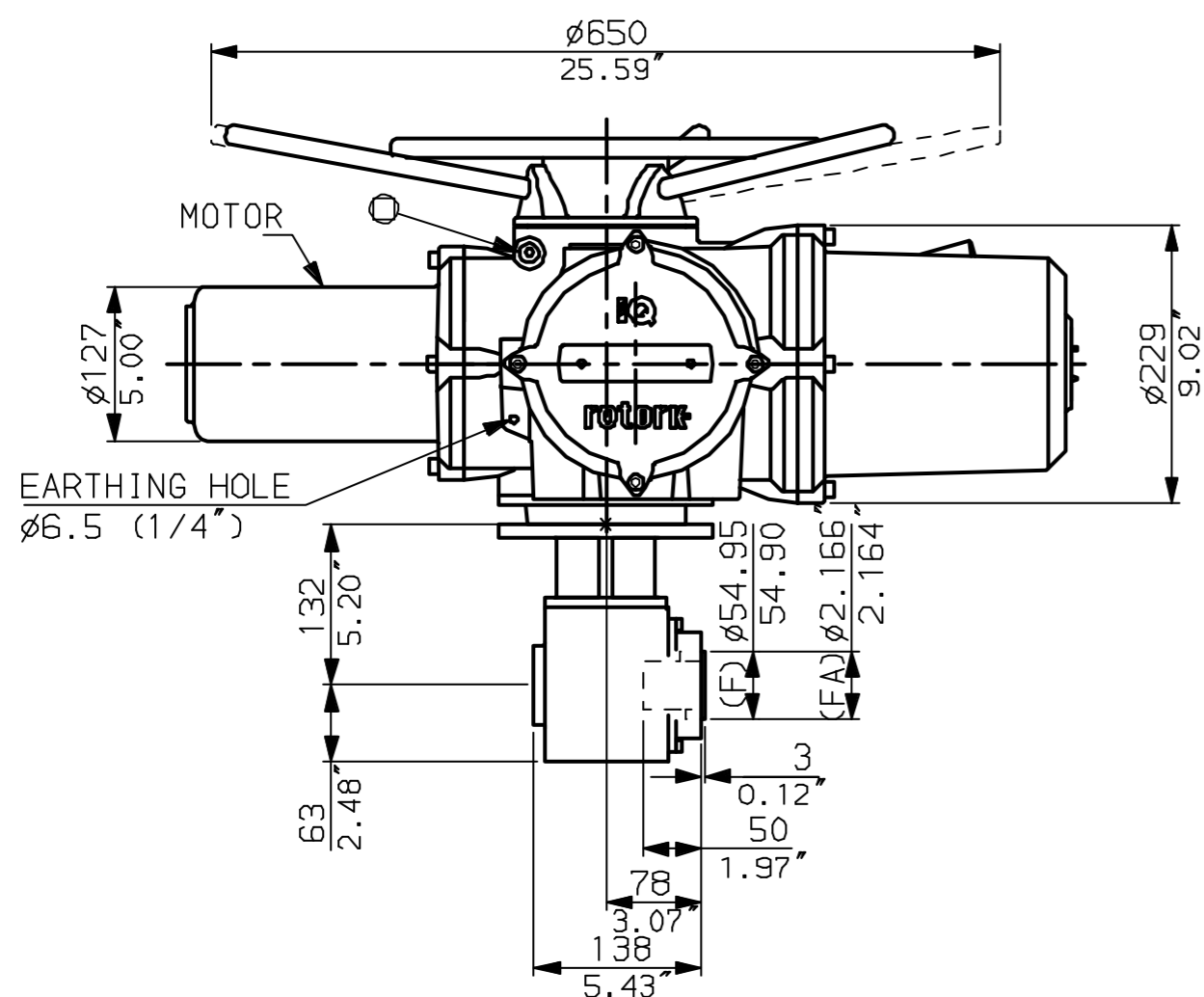


NOTES:
DIMENSIONS WITH '*' INDICATE COVER REMOVAL ALLOWANCE
NETT WEIGHT = 62kg (136lbs)
= OIL FILLER/DRAIN PLUG
THE INTERFACE PROVIDED FOR MOUNTING THE ACTUATOR OR SECOND STAGE GEARBOX ONTO THE VALVE SHOULD CONFORM TO GOOD ENGINEERING PRACTICES, ENSURING ADEQUATELY TOLERANCED LIMITS FOR PARALLELISM, PERPENDICULARITY AND CONCENTRICITY.

CONDUIT ENTRIES (N.T.S)



Nos.1 & 3 TAPPED 1" NPT
No.2 TAPPED 1 1/2" NPT
STD ALTERNATIVES IF SPECIFIED
2 X M25, 1 X M40
2 X PG16, 1 X PG29



"F" version
4 HOLES TAPPED M8x12 DP
EQUI-SPACED ON A 70 PCD
(ISO5210 F07).

"FA" version
4 HOLES TAPPED 5/16" UNC
x0.5" dp EQUI-SPACED ON A
2.75" PCD (MSS SP102-FA07)

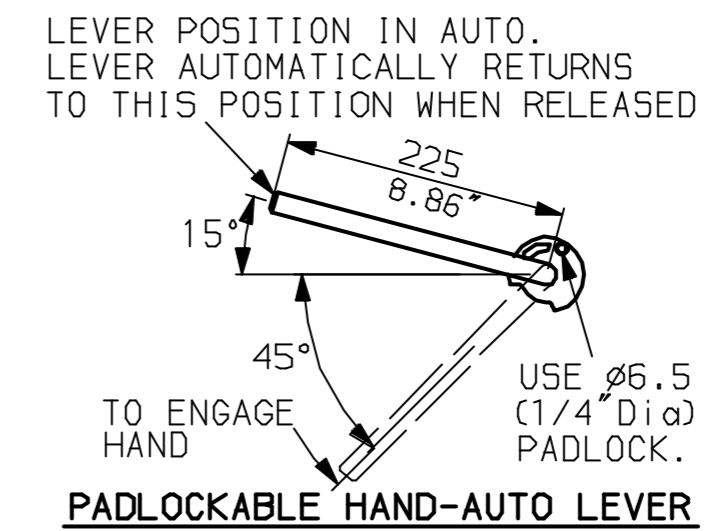
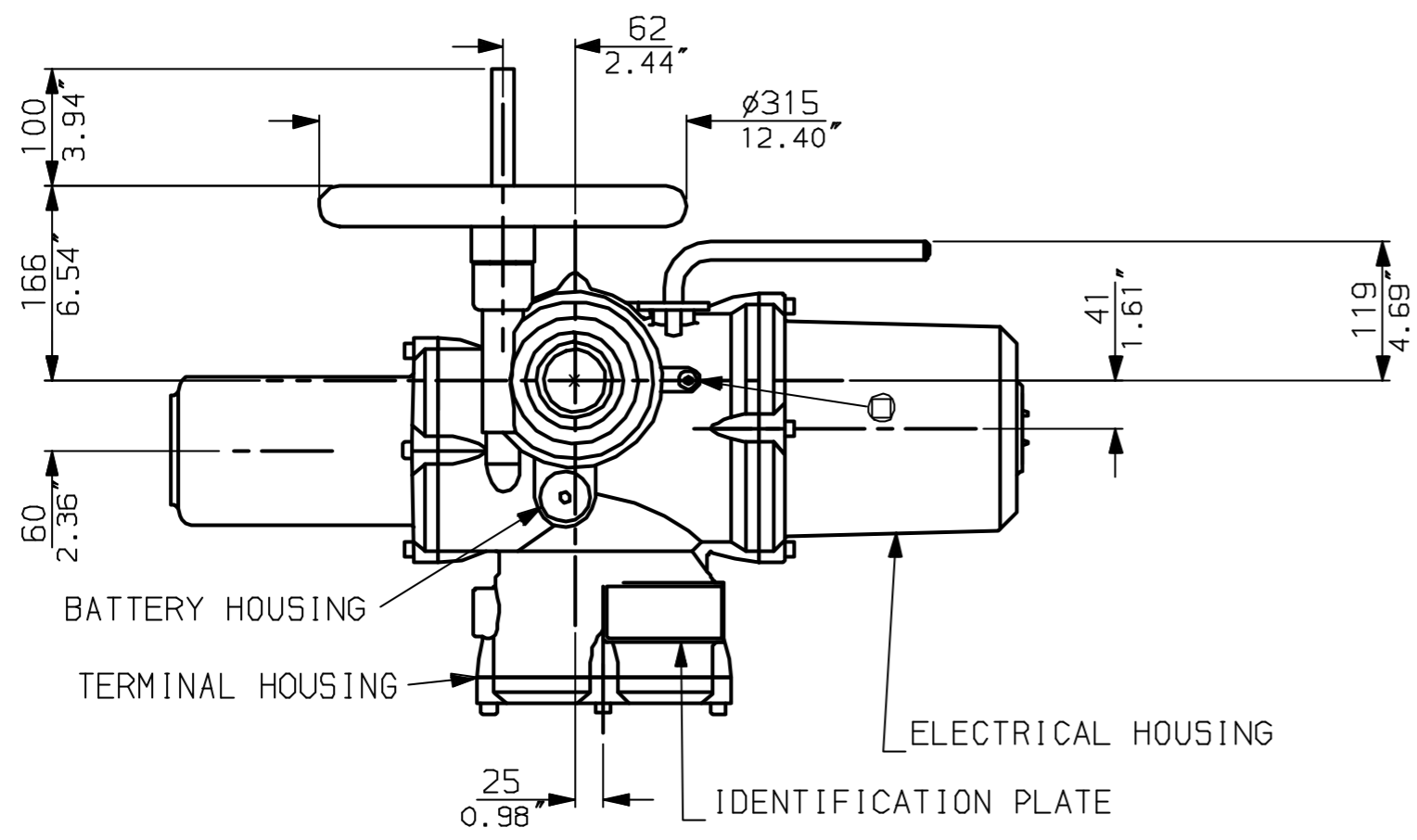
rotork
www.rotork.com

Rotork Controls Ltd.
Bath England, BA1 3JQ.
(Phone 01225-733200)
Rotork Controls Inc.
Rochester, NY 14624
(Phone 585-328-1550)

Title IQ20, 25 (+IQM20, 25+IQS20), THW, IB1,		
STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date April 04	Job No IQ2THW_IB1	

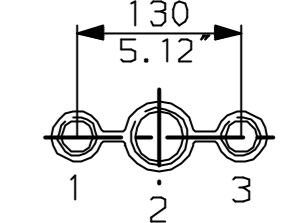
01	First Issue.
Scale	1:6 THIRD ANGLE PROJECTION
Drawing Number	IQ2THW_IB1

G
F
E
D
C
B
A

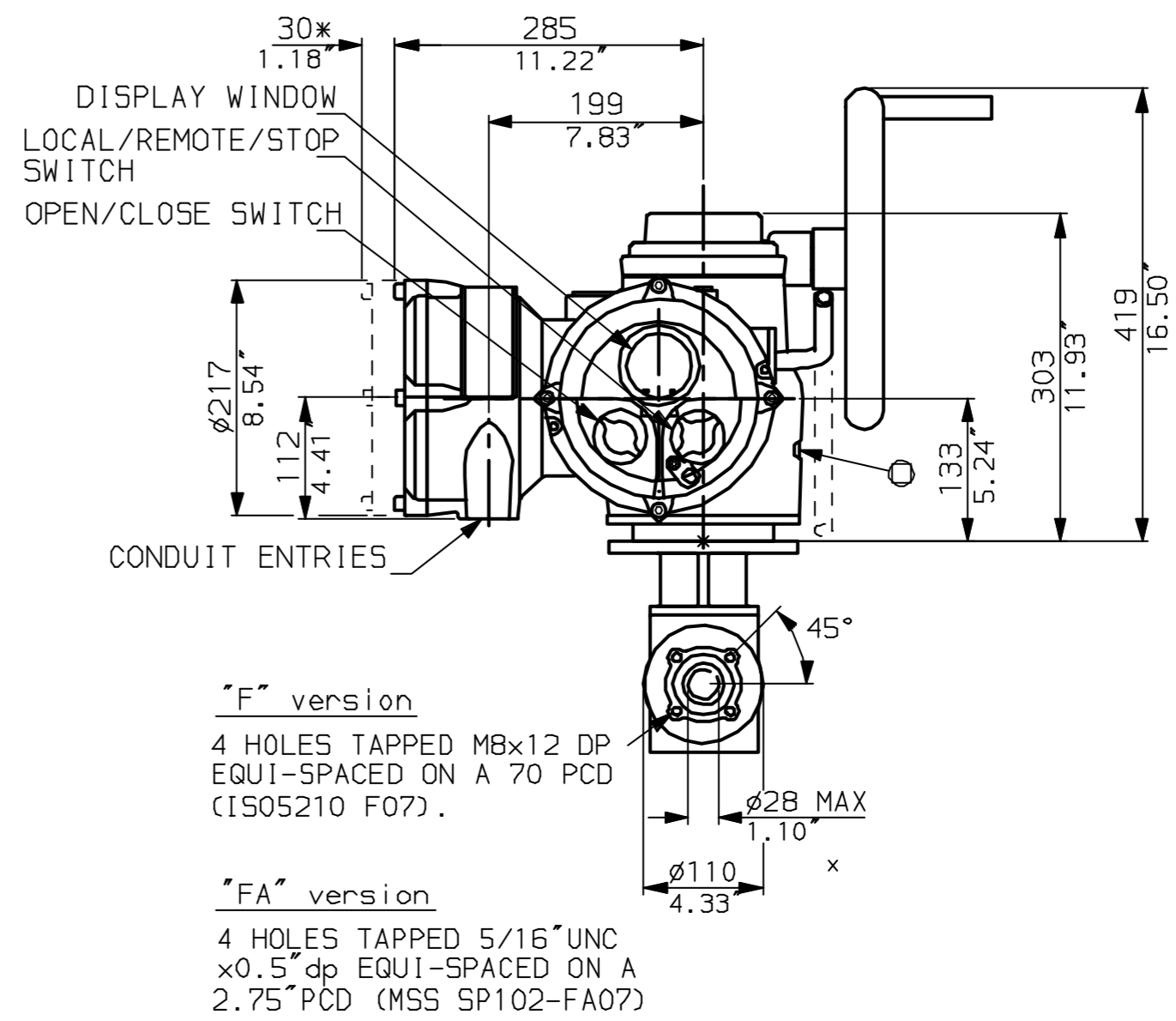
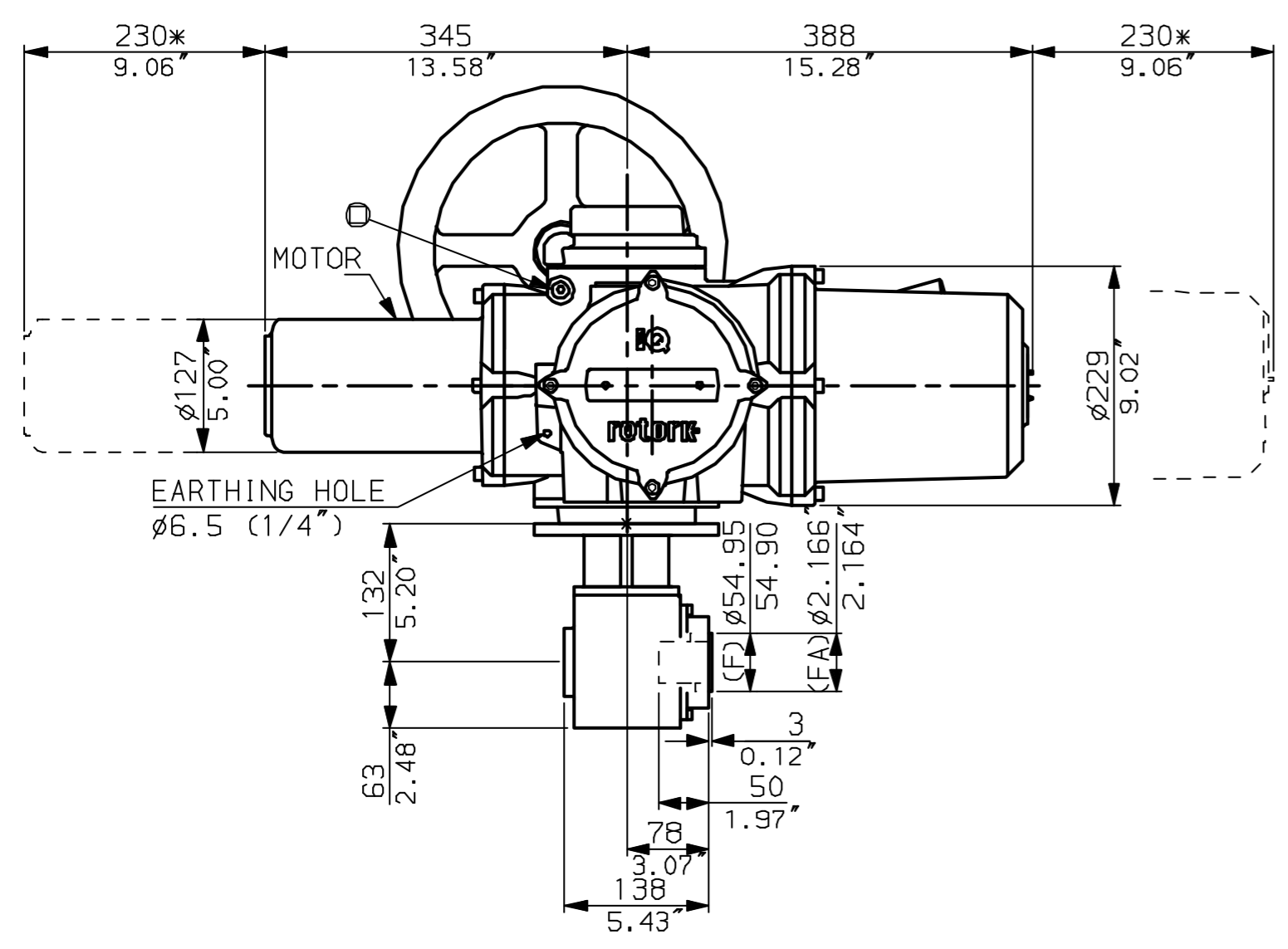


NOTES:
DIMENSIONS WITH '*' INDICATE COVER REMOVAL ALLOWANCE
NETT WEIGHT = 62kg (136lbs)
OIL FILLER/DRAIN PLUG
THE INTERFACE PROVIDED FOR MOUNTING THE ACTUATOR OR SECOND STAGE GEARBOX ONTO THE VALVE SHOULD CONFORM TO GOOD ENGINEERING PRACTICES, ENSURING ADEQUATELY TOLERANCED LIMITS FOR PARALLELISM, PERPENDICULARITY AND CONCENTRICITY.

CONDUIT ENTRIES (N.T.S)



Nos.1 & 3 TAPPED 1" NPT
No.2 TAPPED 1 1/2" NPT
STD ALTERNATIVES IF SPECIFIED
2 X M25, 1 X M40
2 X PG16, 1 X PG29



Rotork Controls Ltd. Bath England, BA1 3JQ. (Phone 01225-733200)	Title IQ20, 25 (+IQM20, 25+IQS20), SHW, IB1, STANDARD DIMENSIONAL DATA
Rotork Controls Inc. Rochester, NY 14624 (Phone 585-328-1550)	Drawn CAD Checked PRE Ref Data Sheet
Date April 04 Job No IQ25HW_IB1	

01 Issue	First Issue.
Scale	1:6 THIRD ANGLE PROJECTION
Drawing Number	IQ25HW_IB1

1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10