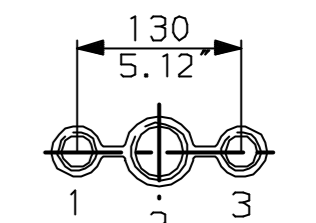
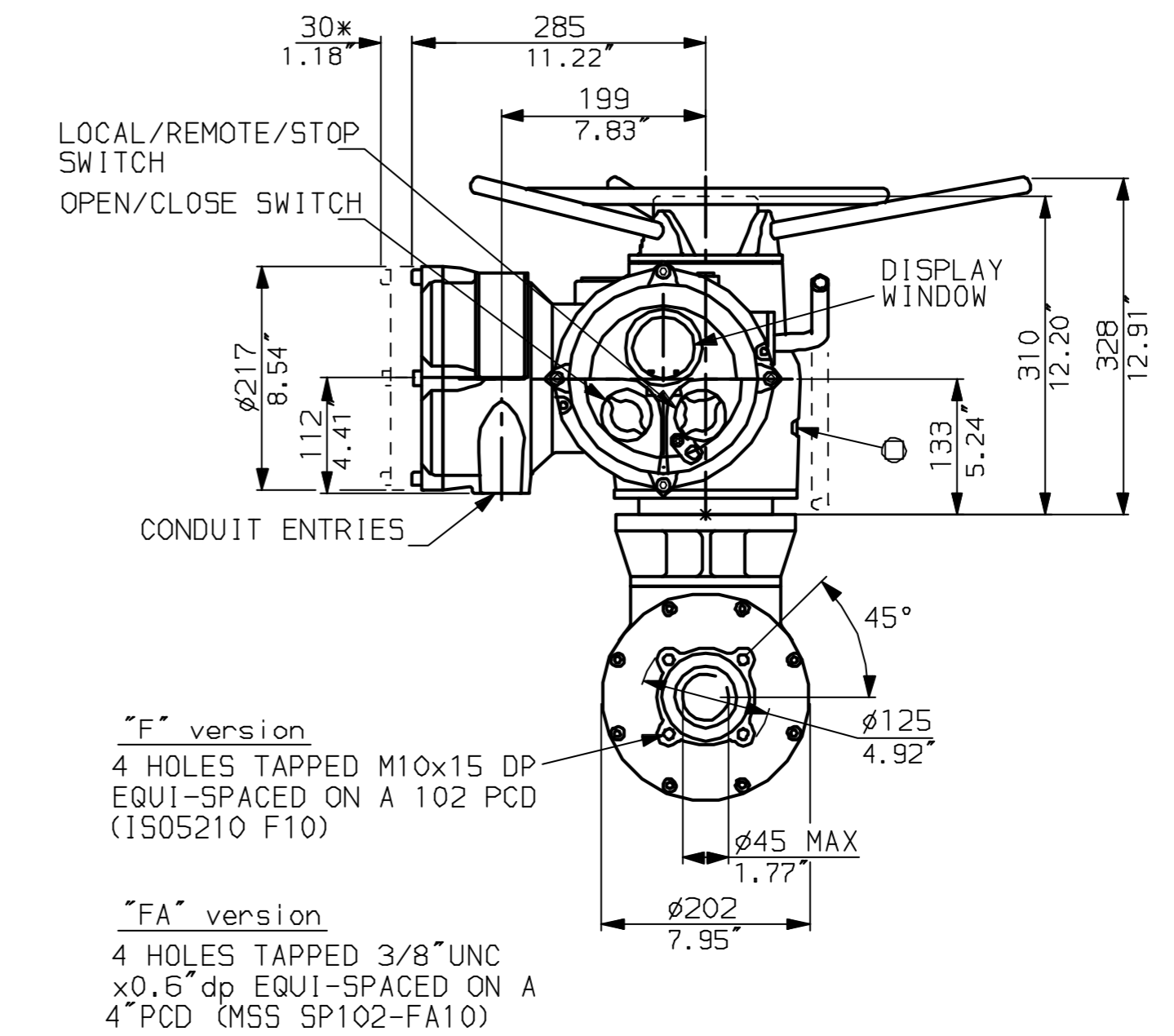
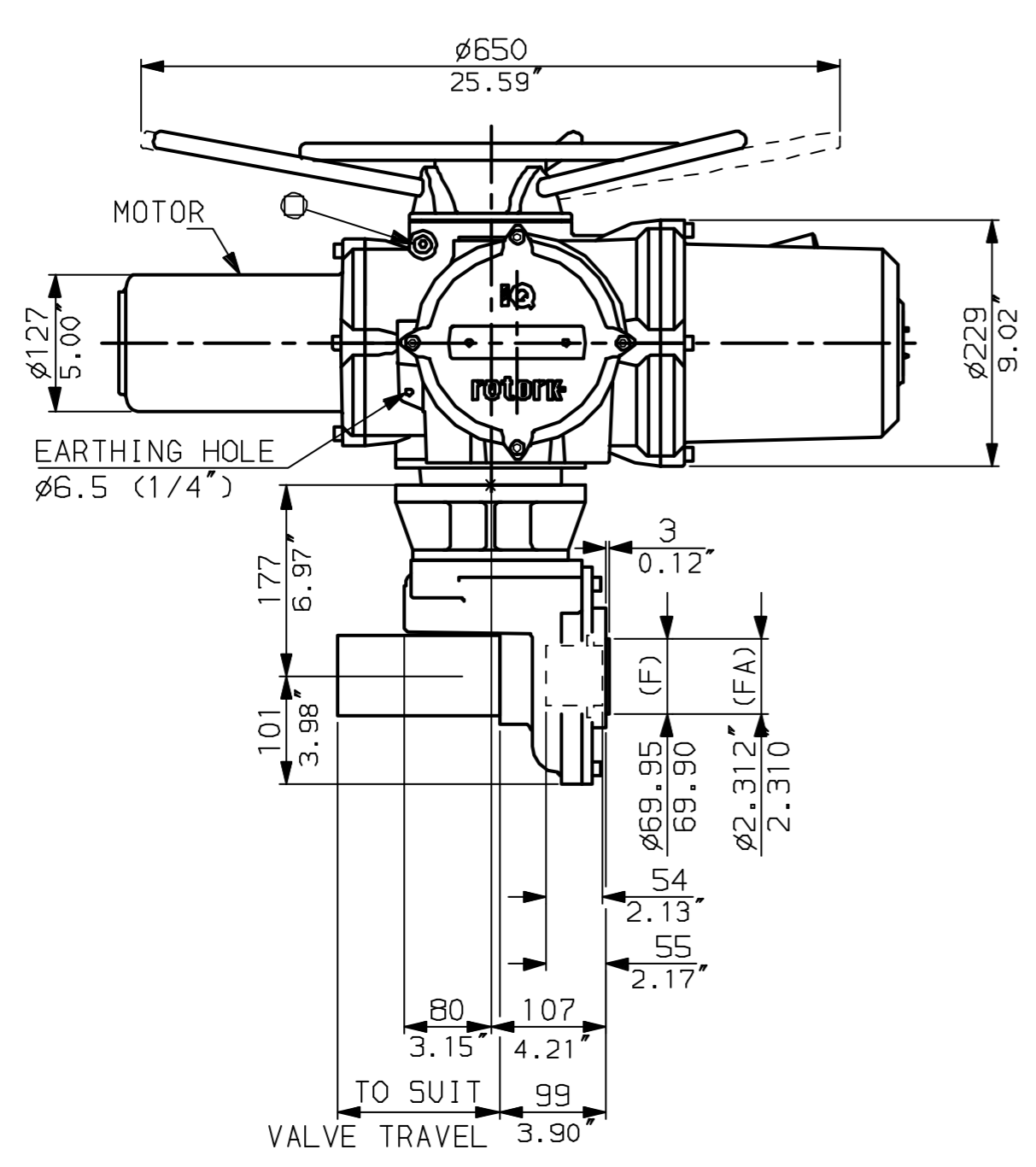


**NOTES:**  
 \*DIMENSIONS WITH '\*' INDICATE COVER REMOVAL ALLOWANCE  
 :NETT WEIGHT = 68kg (150lbs)  
 : $\odot$  = OIL FILLER/DRAIN PLUG  
 :THE INTERFACE PROVIDED FOR MOUNTING THE ACTUATOR OR SECOND STAGE GEARBOX ONTO THE VALVE SHOULD CONFORM TO GOOD ENGINEERING PRACTICES, ENSURING ADEQUATELY TOLERANCED LIMITS FOR PARALLELISM, PERPENDICULARITY AND CONCENTRICITY.

**CONDUIT ENTRIES (N.T.S)**



Nos.1 & 3 TAPPED 1" NPT  
 No.2 TAPPED 1 1/2" NPT  
 STD ALTERNATIVES IF SPECIFIED  
 2 X M25, 1 X M40  
 2 X PG16, 1 X PG29



G  
F  
E  
D  
C  
B  
A

1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10

**rotork**  
 www.rotork.com

Rotork Controls Ltd.  
 Bath England, BA1 3JQ.  
 (Phone 01225-733200)

Rotork Controls Inc.  
 Rochester, NY 14624  
 (Phone 585-328-1550)

Title IQ20, 25 (+IQM20, 25+IQS20), THW, IB2,  
 STANDARD DIMENSIONAL DATA

Drawn CAD Checked PRE Ref Data Sheet

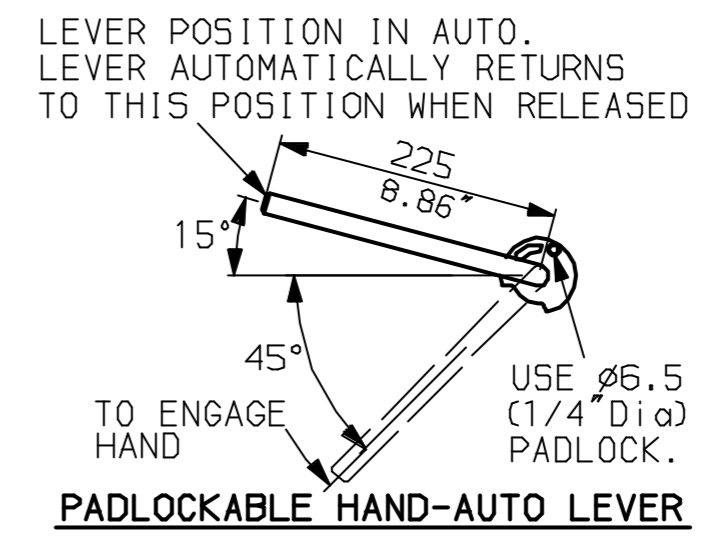
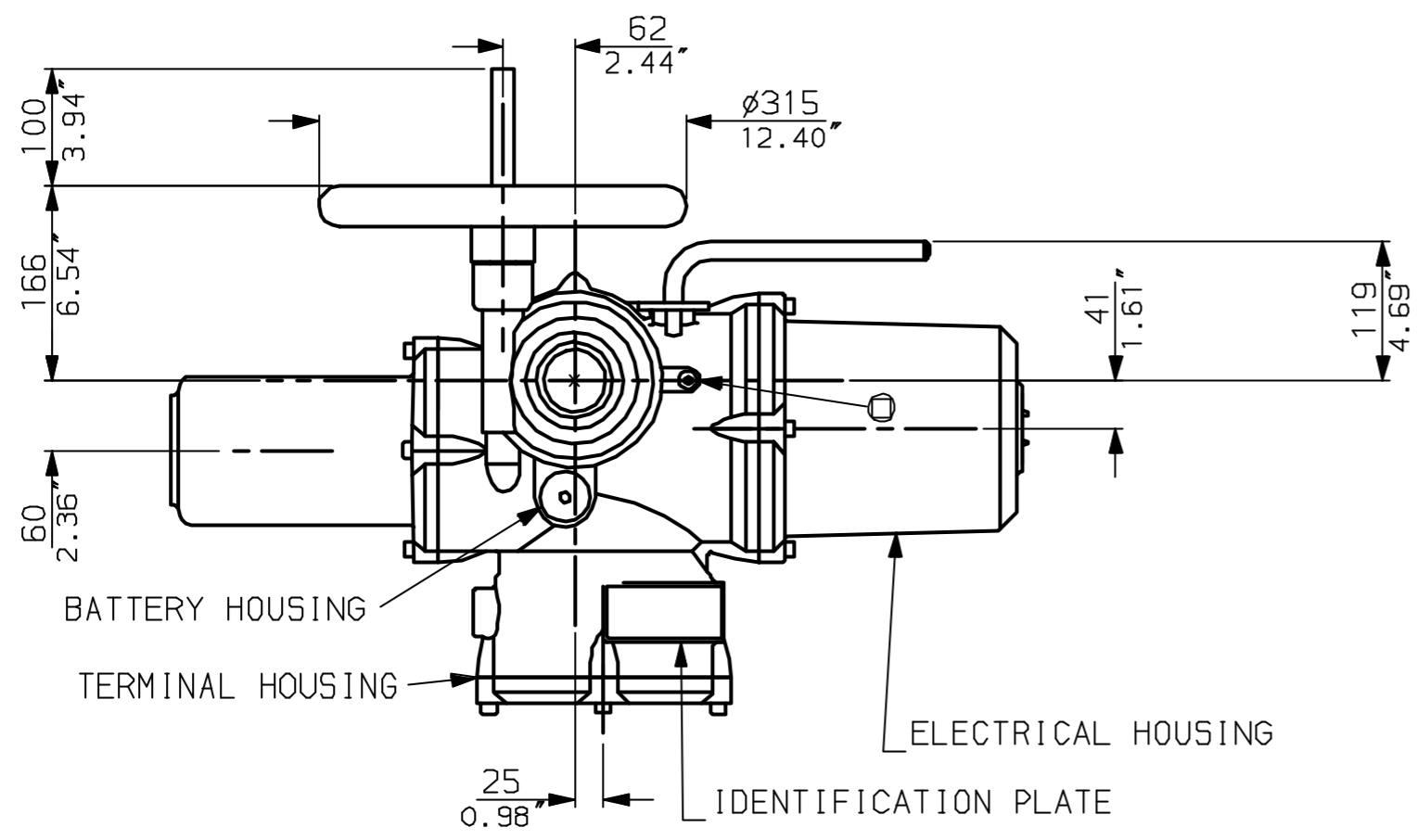
Date April 04 Job No IQ2THW\_IB2


01 First Issue.

Scale 1:6 THIRD ANGLE PROJECTION

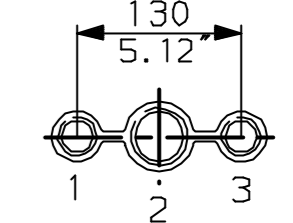
Drawing Number IQ2THW\_IB2

G  
F  
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A

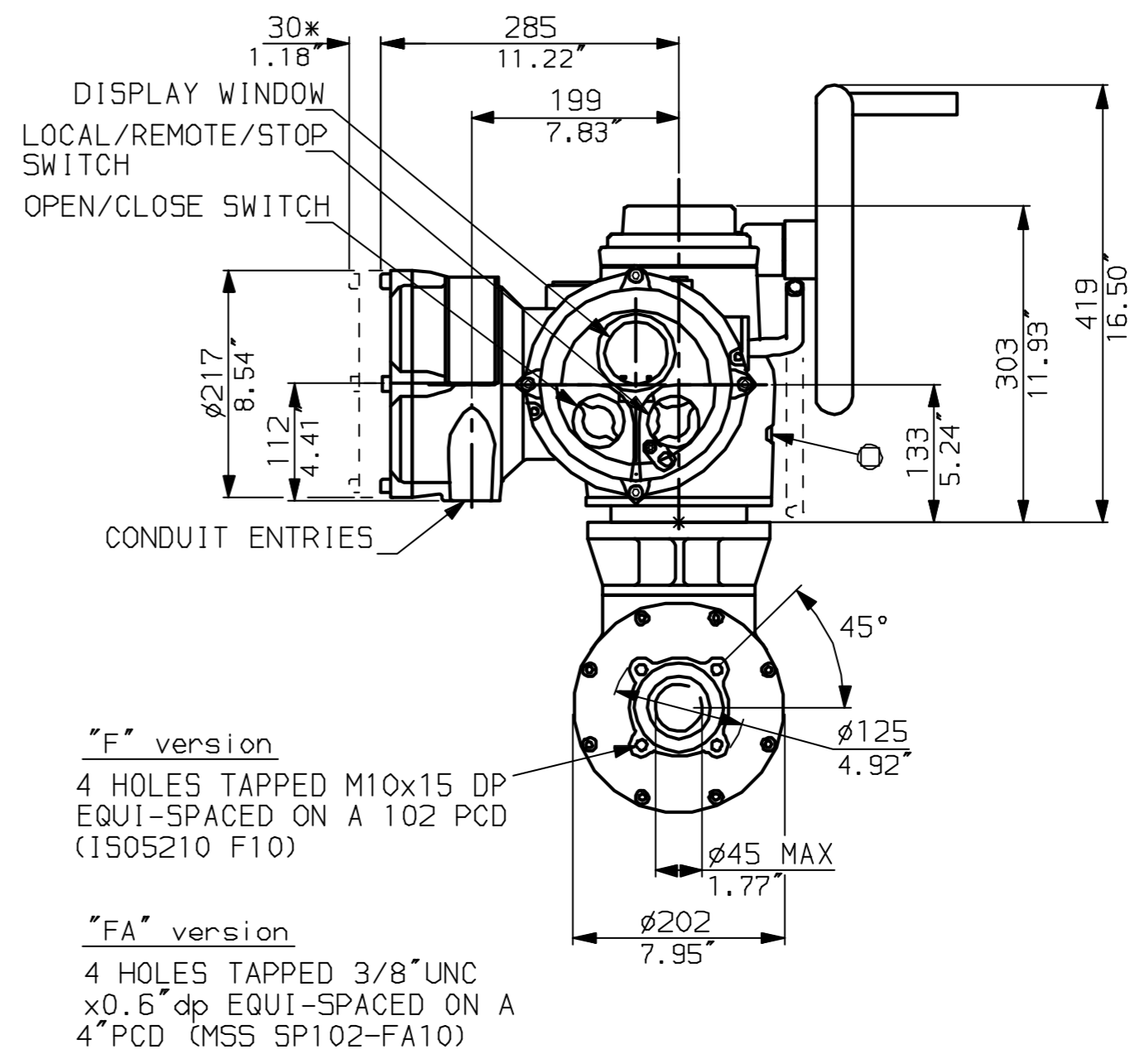
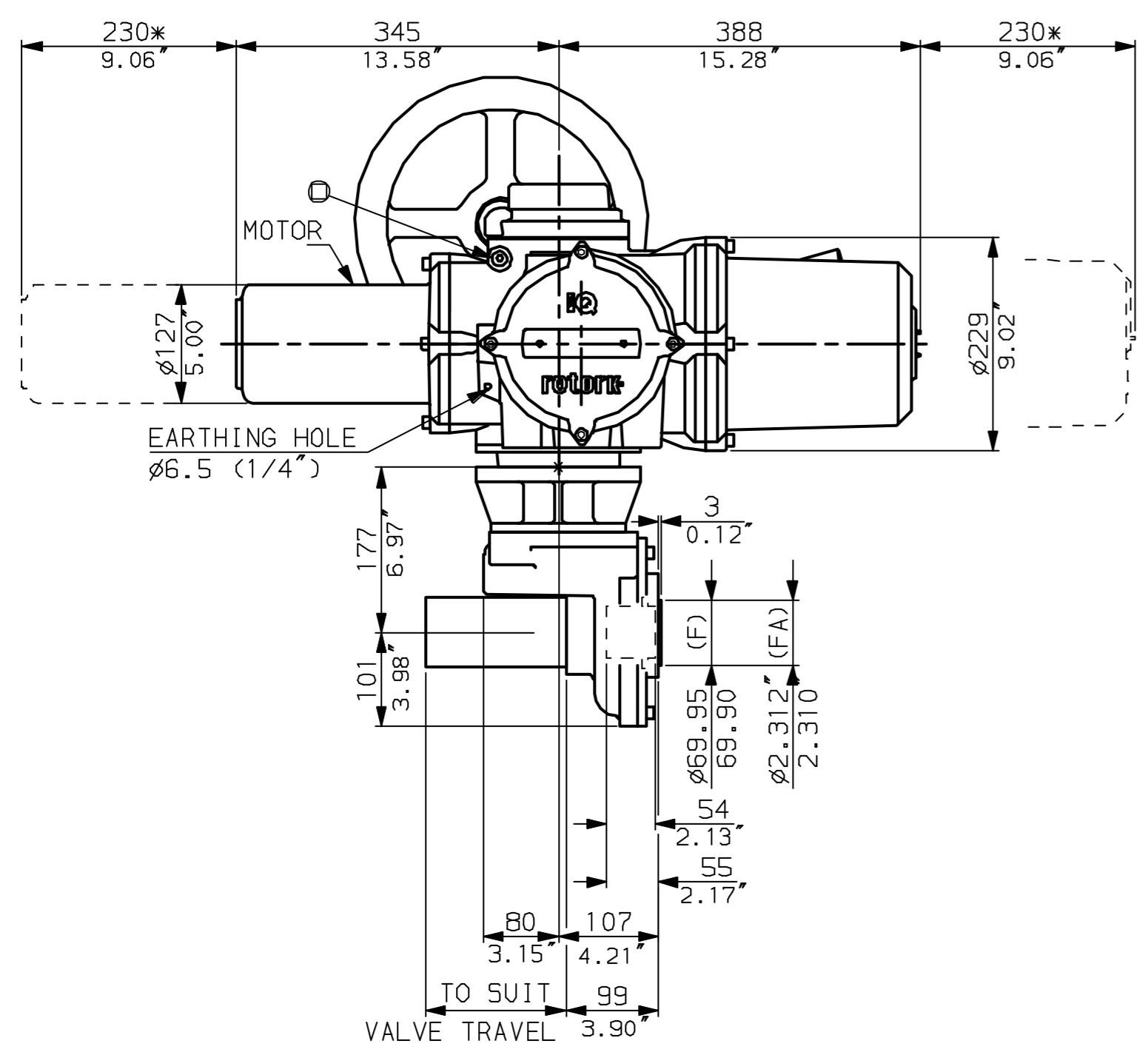


NOTES:  
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**CONDUIT ENTRIES** (N.T.S)



Nos.1 & 3 TAPPED 1" NPT  
 No.2 TAPPED 1 1/2" NPT  
 STD ALTERNATIVES IF SPECIFIED  
 2 X M25, 1 X M40  
 2 X PG16, 1 X PG29



"F" version  
 4 HOLES TAPPED M10x15 DP EQUI-SPACED ON A 102 PCD (1505210 F10)  
 "FA" version  
 4 HOLES TAPPED 3/8"UNC x0.6"dp EQUI-SPACED ON A 4"PCD (MSS 5P102-FA10)



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 Rochester, NY 14624  
 (Phone 585-328-1550)

Title IQ20, 25 (+IQM20, 25+IQS20), SHW, IB2,		
STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date April 04	Job No IQ25HW_IB2	

01	First Issue.
Scale 1:6	THIRD ANGLE PROJECTION
Drawing Number	IQ25HW_IB2

1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10