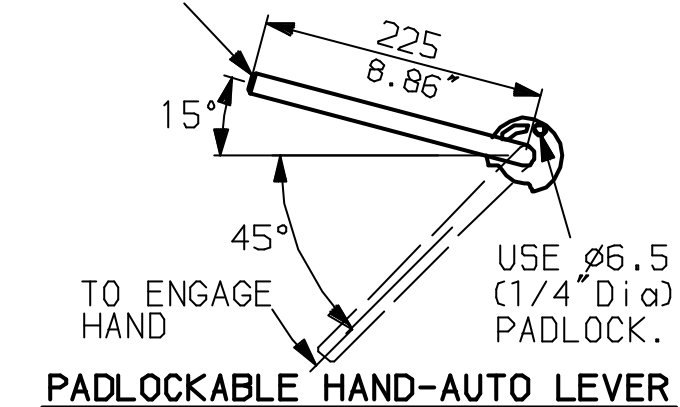
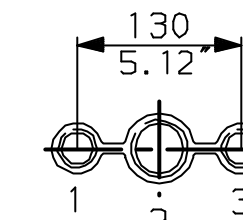


LEVER POSITION IN AUTO.
LEVER AUTOMATICALLY RETURNS
TO THIS POSITION WHEN RELEASED

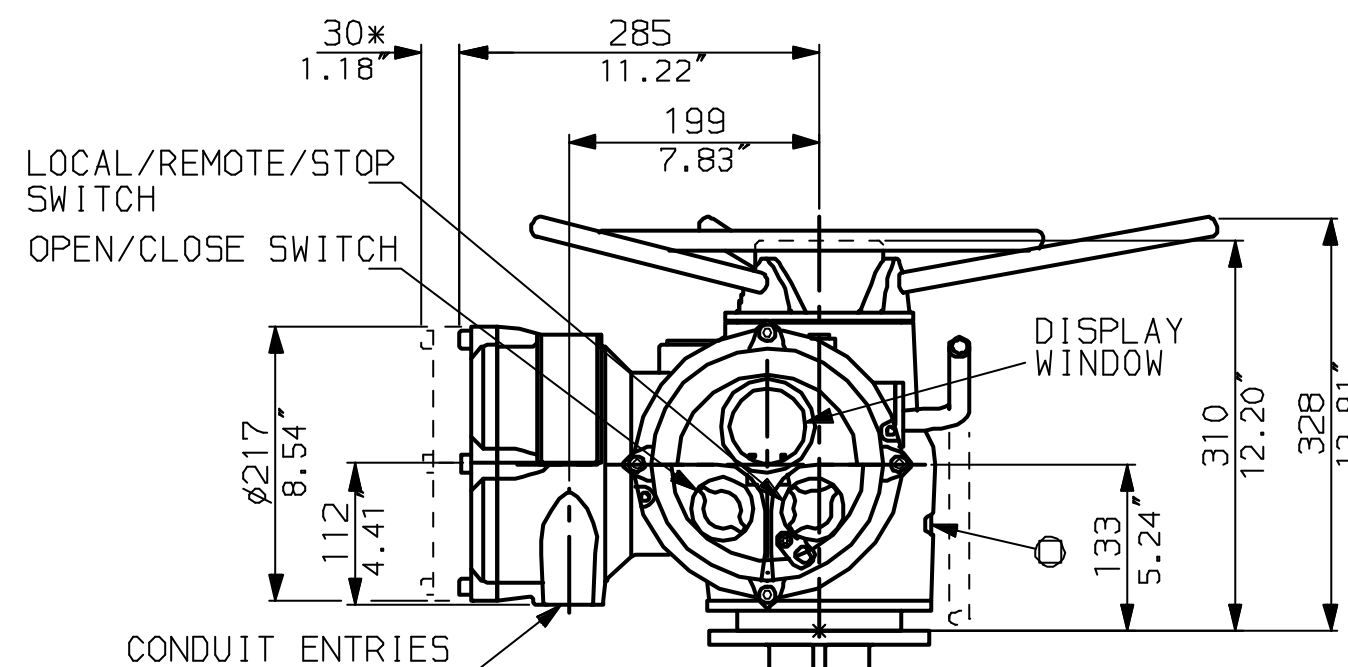
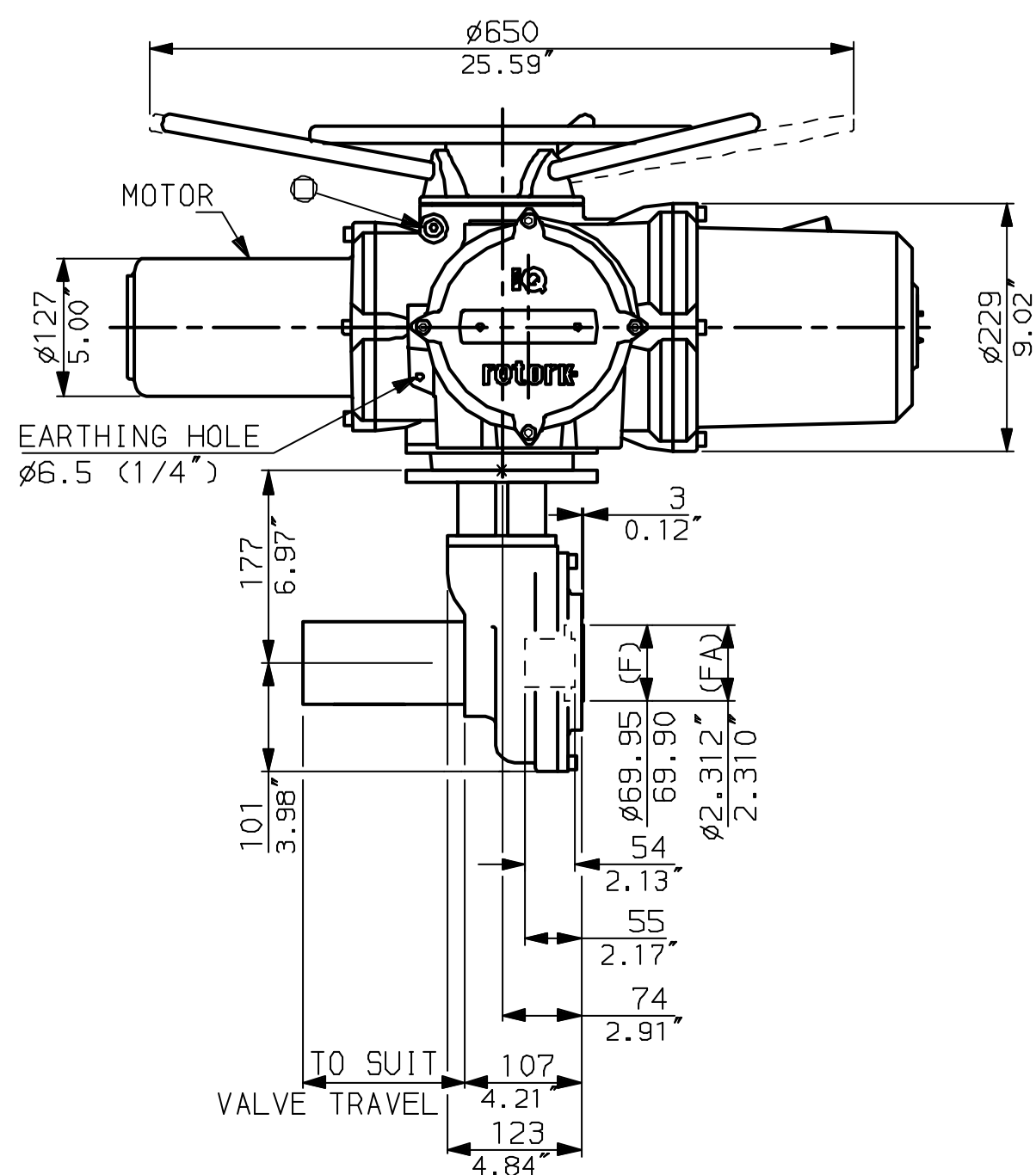


NOTES:
DIMENSIONS WITH '*' INDICATE
COVER REMOVAL ALLOWANCE
NETT WEIGHT = 68kg (150lbs)
OIL FILLER/DRAIN PLUG
THE INTERFACE PROVIDED FOR MOUNTING THE
ACTUATOR OR SECOND STAGE GEARBOX ONTO THE
VALVE SHOULD CONFORM TO GOOD ENGINEERING
PRACTICES, ENSURING ADEQUATELY TOLERANCED
LIMITS FOR PARALLELISM, PERPENDICULARITY
AND CONCENTRICITY.

CONDUIT ENTRIES (N.T.S)

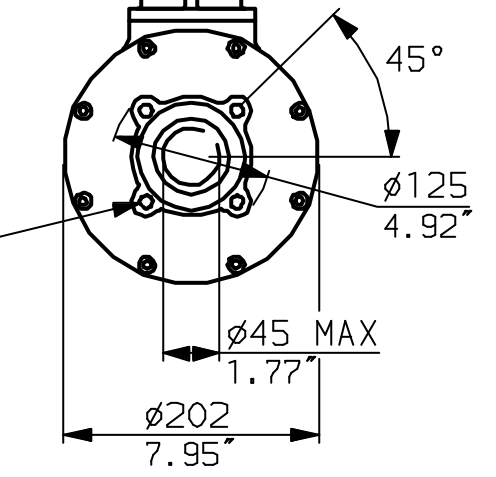


Nos.1 & 3 TAPPED 1" NPT
No.2 TAPPED 1 1/2" NPT
STD ALTERNATIVES IF SPECIFIED
2 X M25, 1 X M40
2 X PG16, 1 X PG29



"F" version
4 HOLES TAPPED M10x15 DP
EQUI-SPACED ON A 102 PCD
(ISO5210 F10)

"FA" version
4 HOLES TAPPED 3/8" UNC
x0.6" dp EQUI-SPACED ON A
4"PCD (MSS SP102-FA10)



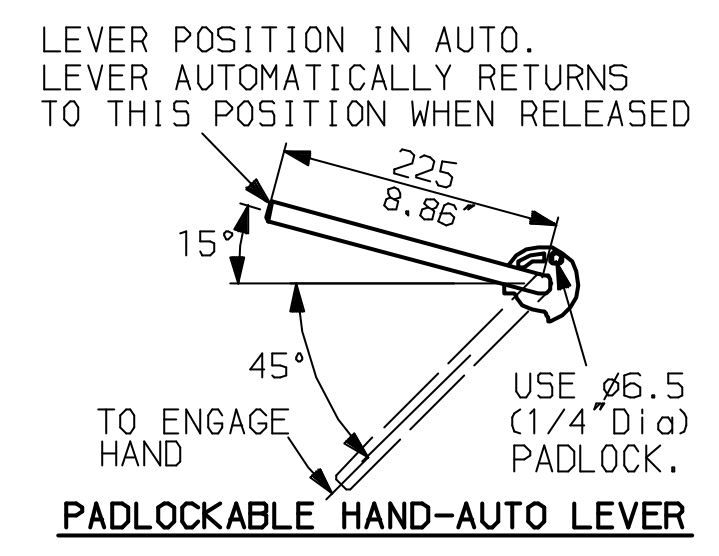
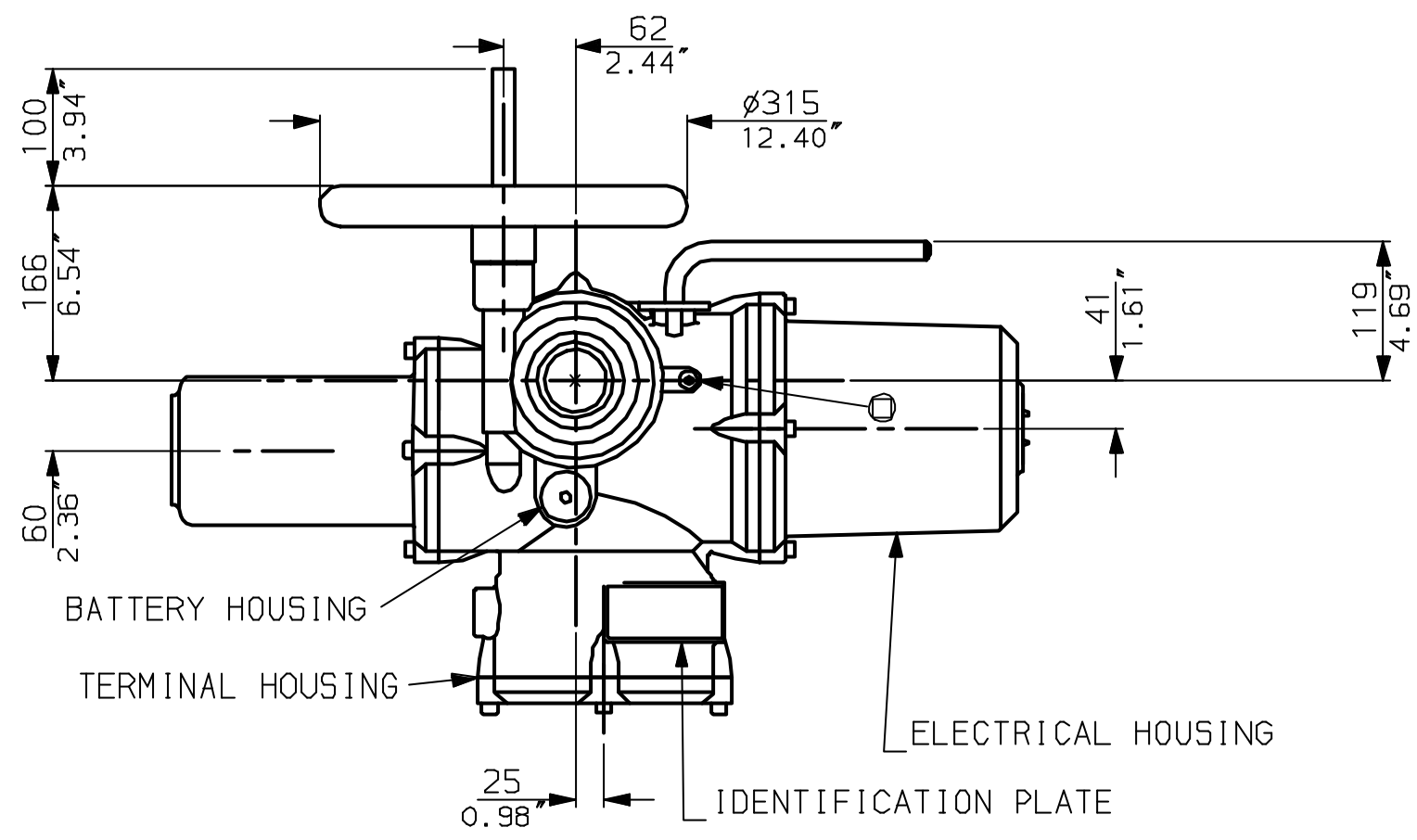
Rotork Controls Ltd.
Bath England, BA1 3JQ.
(Phone 01225-733200)

Rotork Controls Inc.
Rochester, NY 14624
(Phone 585-328-1550)

Title IQ20, 25 (+IQM20, 25+IQS20), THW, IB4,		
STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date April 04	Job No	IQ2THW_IB4

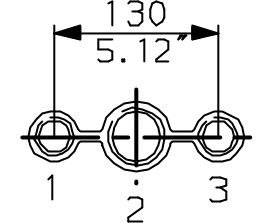
01	First Issue.
Scale	1:6 THIRD ANGLE PROJECTION
Drawing Number	IQ2THW_IB4

G
F
E
D
C
B
A

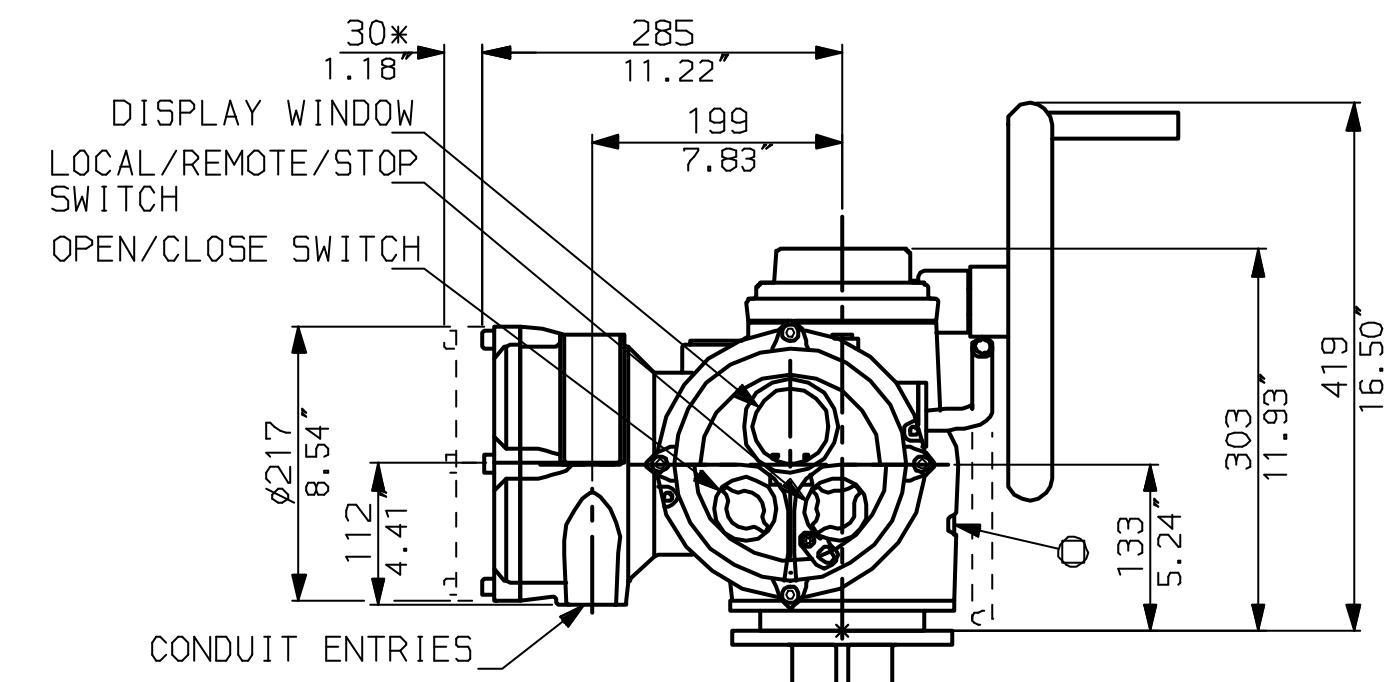
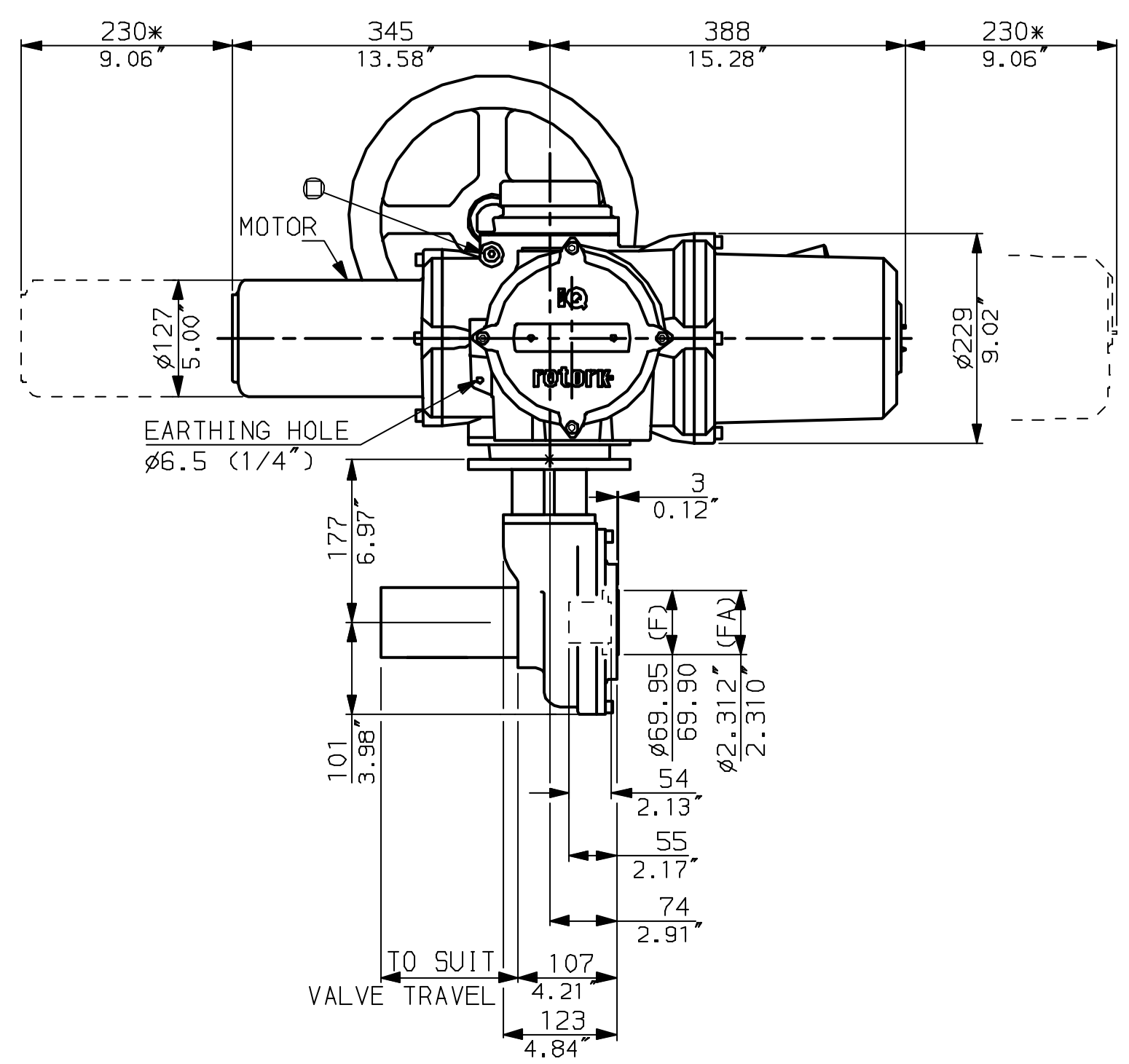


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CONDUIT ENTRIES (N.T.S)

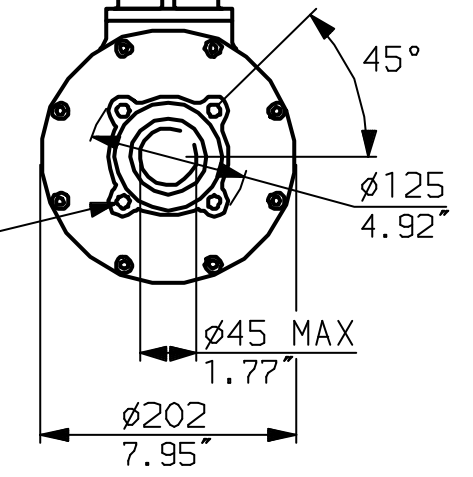


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x0.6" dp EQUI-SPACED ON A
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Title IQ20, 25 (+IQM20, 25+IQS20), SHW, IB4,		
STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date April 04	Job No IQ25HW_IB4	

01	First Issue.
Scale	1:6 THIRD ANGLE PROJECTION
Drawing Number	IQ25HW_IB4

1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10