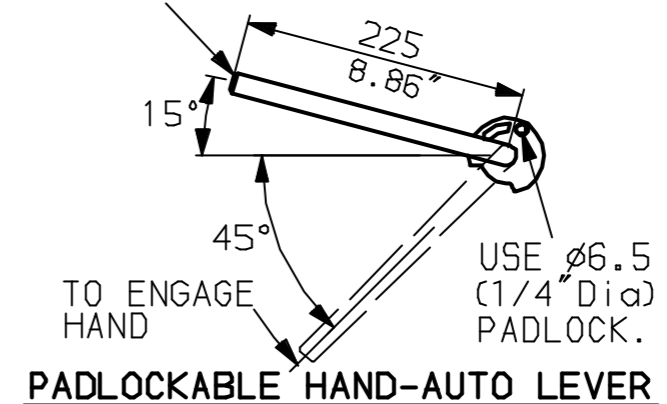
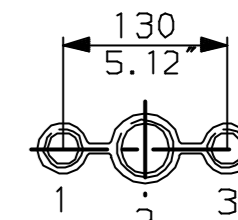


LEVER POSITION IN AUTO.
LEVER AUTOMATICALLY RETURNS
TO THIS POSITION WHEN RELEASED

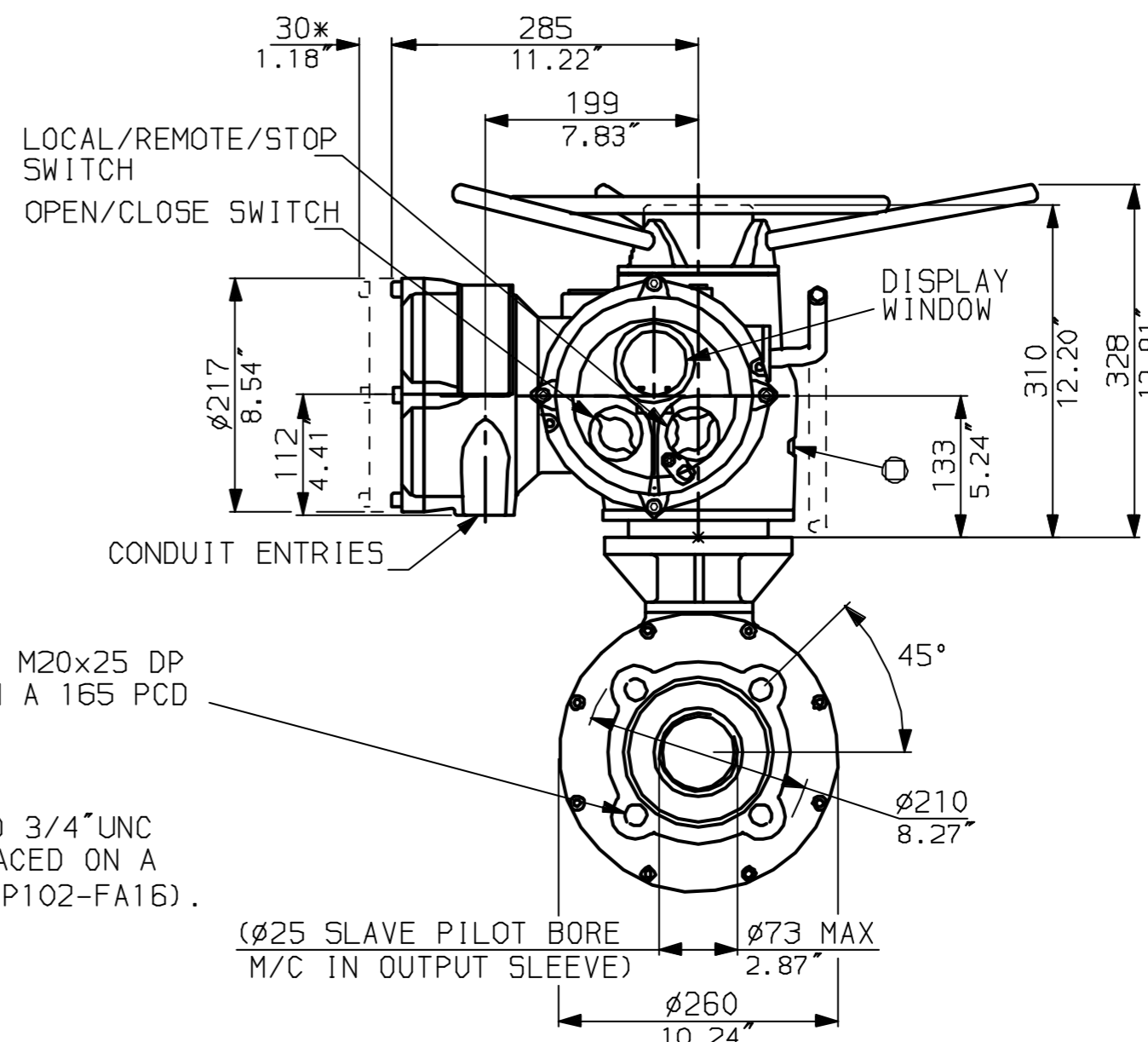
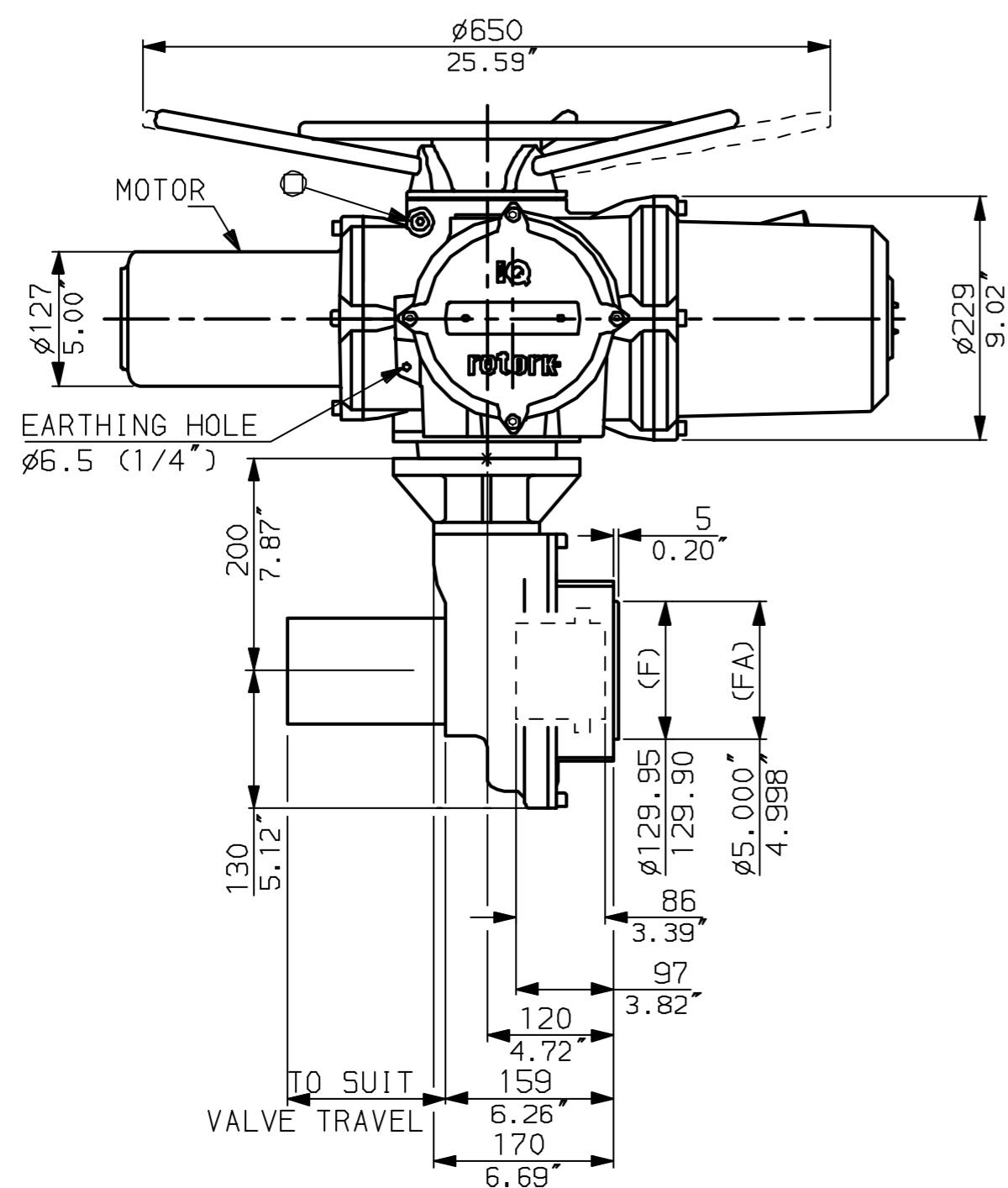


NOTES:
DIMENSIONS WITH '*' INDICATE COVER REMOVAL ALLOWANCE
NETT WEIGHT = 87kg (191lbs)
OIL FILLER/DRAIN PLUG
THE INTERFACE PROVIDED FOR MOUNTING THE ACTUATOR OR SECOND STAGE GEARBOX ONTO THE VALVE SHOULD CONFORM TO GOOD ENGINEERING PRACTICES, ENSURING ADEQUATELY TOLERANCED LIMITS FOR PARALLELISM, PERPENDICULARITY AND CONCENTRICITY.

CONDUIT ENTRIES (N.T.S)



Nos.1 & 3 TAPPED 1" NPT
No.2 TAPPED 1 1/2" NPT
STD ALTERNATIVES IF SPECIFIED
2 X M25, 1 X M40
2 X PG16, 1 X PG29



"F" version
4 HOLES TAPPED M20x25 DP
EQUI-SPACED ON A 165 PCD
(ISO5210 F16)
"FA" version
4 HOLES TAPPED 3/4"UNC
x1"dp EQUI-SPACED ON A
6.5"PCD (MSS 5P102-FA16).

($\phi 25$ SLAVE PILOT BORE
M/C IN OUTPUT SLEEVE)
 $\phi 73$ MAX
2.87"
 $\phi 260$
10.24"

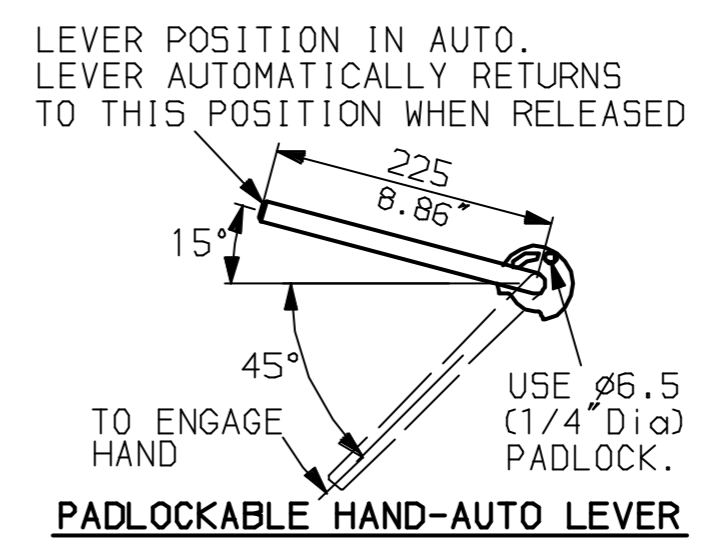
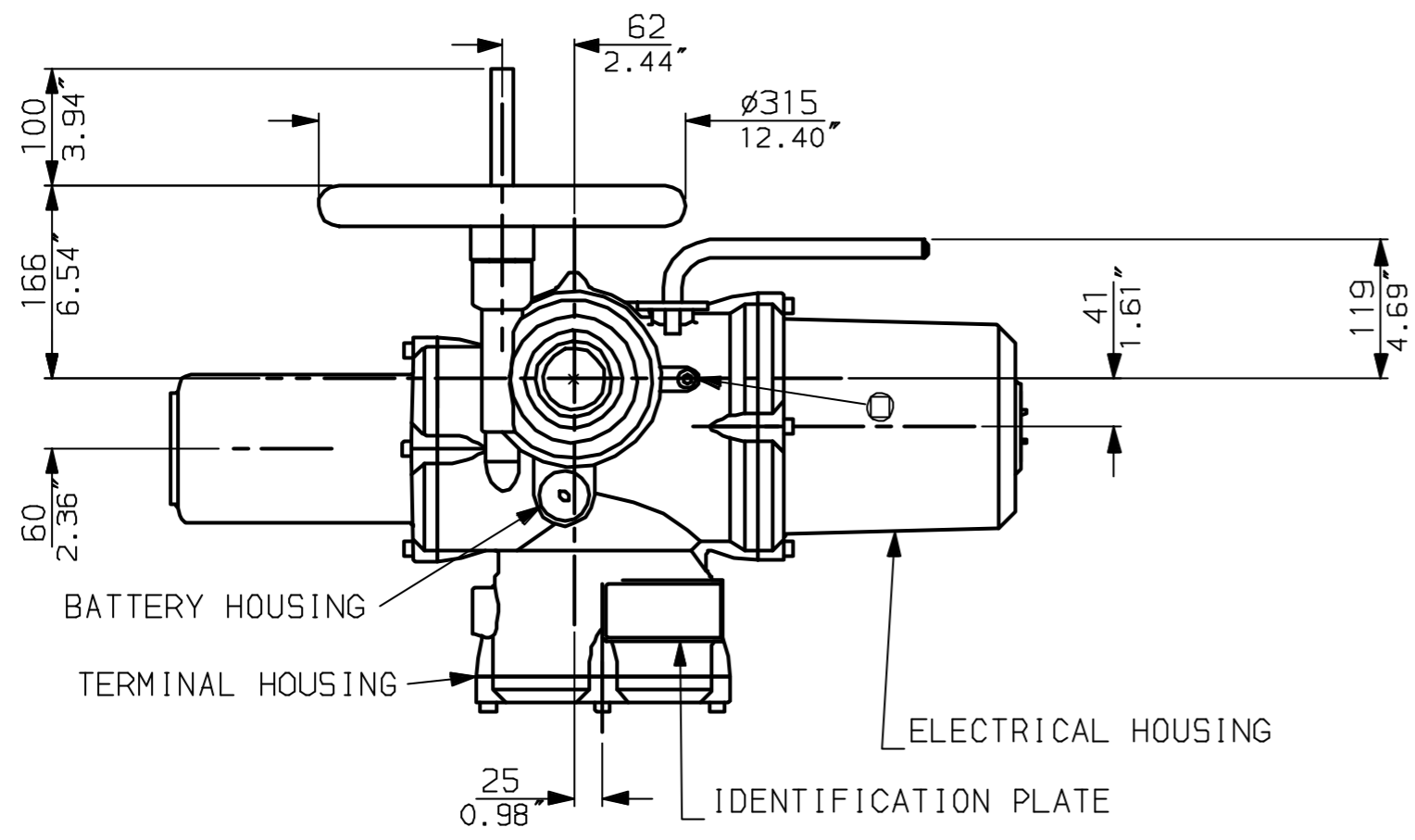
rotork
www.rotork.com

Rotork Controls Ltd.
Bath England, BA1 3JQ.
(Phone 01225-733200)
Rotork Controls Inc.
Rochester, NY 14624
(Phone 585-328-1550)

Title IQ20, 25 (+IQM20, 25+IQS20), THW, IB7,		
STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date April 04	Job No	IQ2THW_IB7

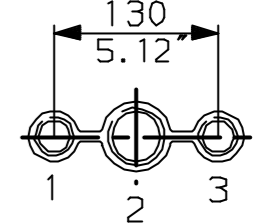
01	First Issue.
Scale	1:6 THIRD ANGLE PROJECTION
Drawing Number	IQ2THW_IB7

G
F
E
D
C
B
A

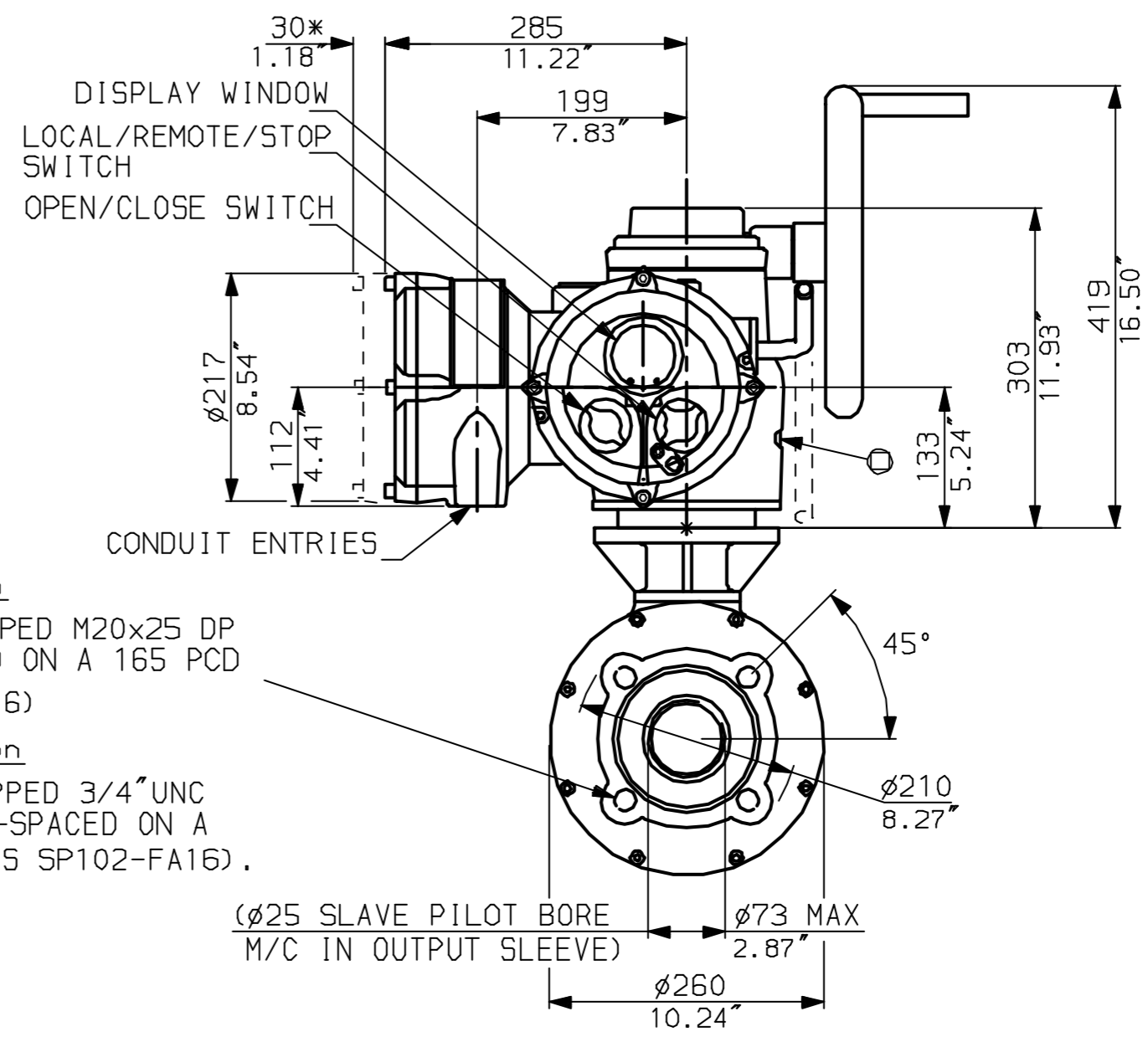
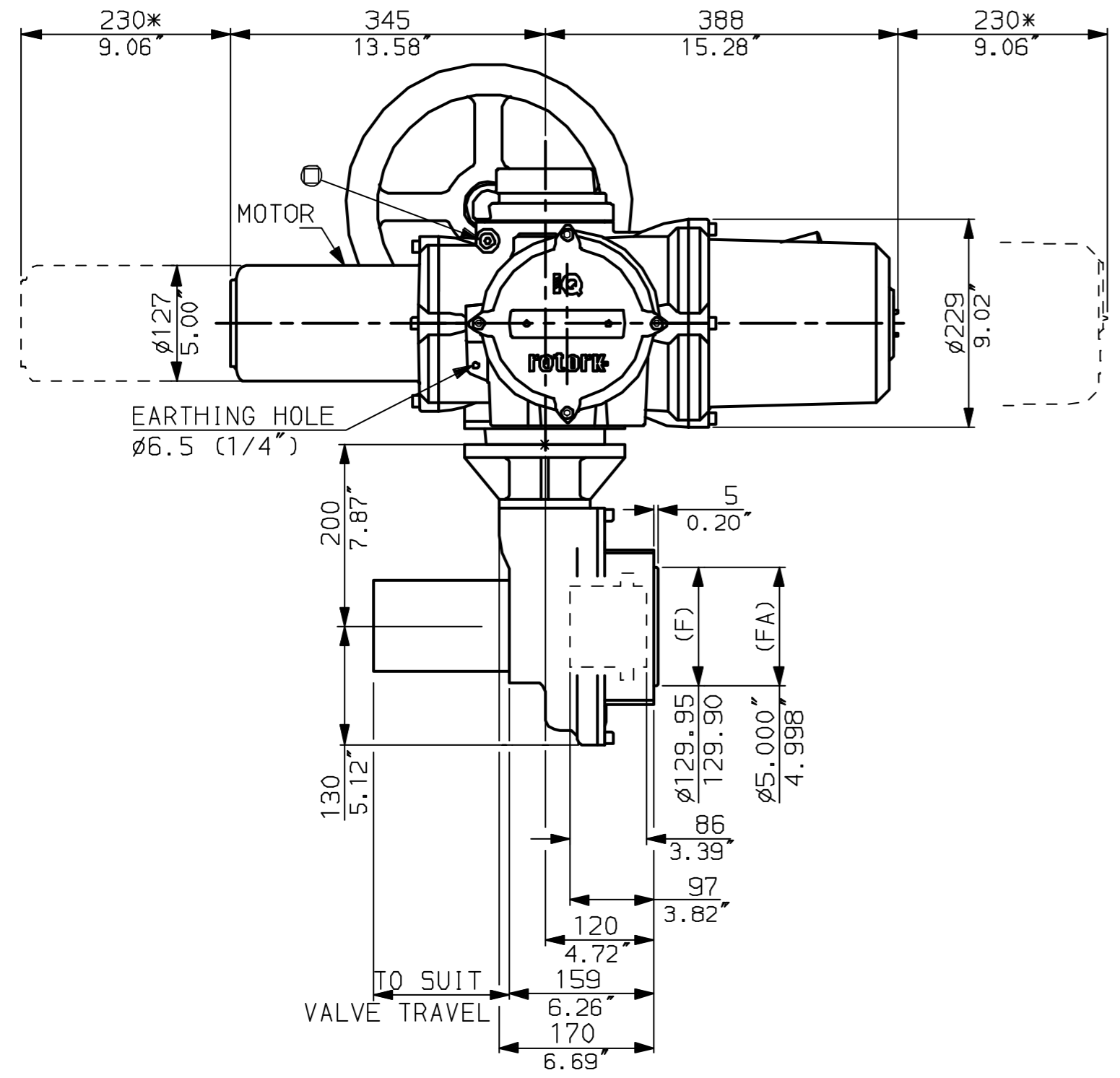


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Title IQ20, 25 (+IQM20, 25+IQS20), SHW, IB7,		
STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date April 04	Job No IQ25HW_IB7	

01	First Issue.
Scale 1:6	THIRD ANGLE PROJECTION
Drawing Number	IQ25HW_IB7

1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10