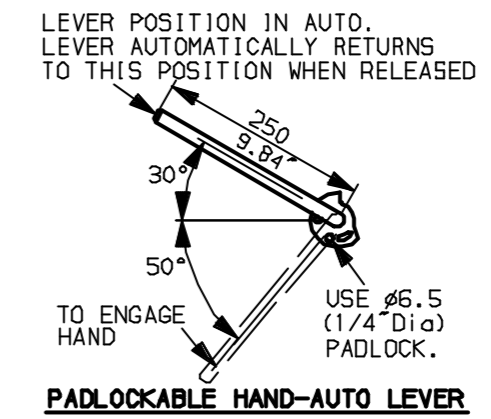
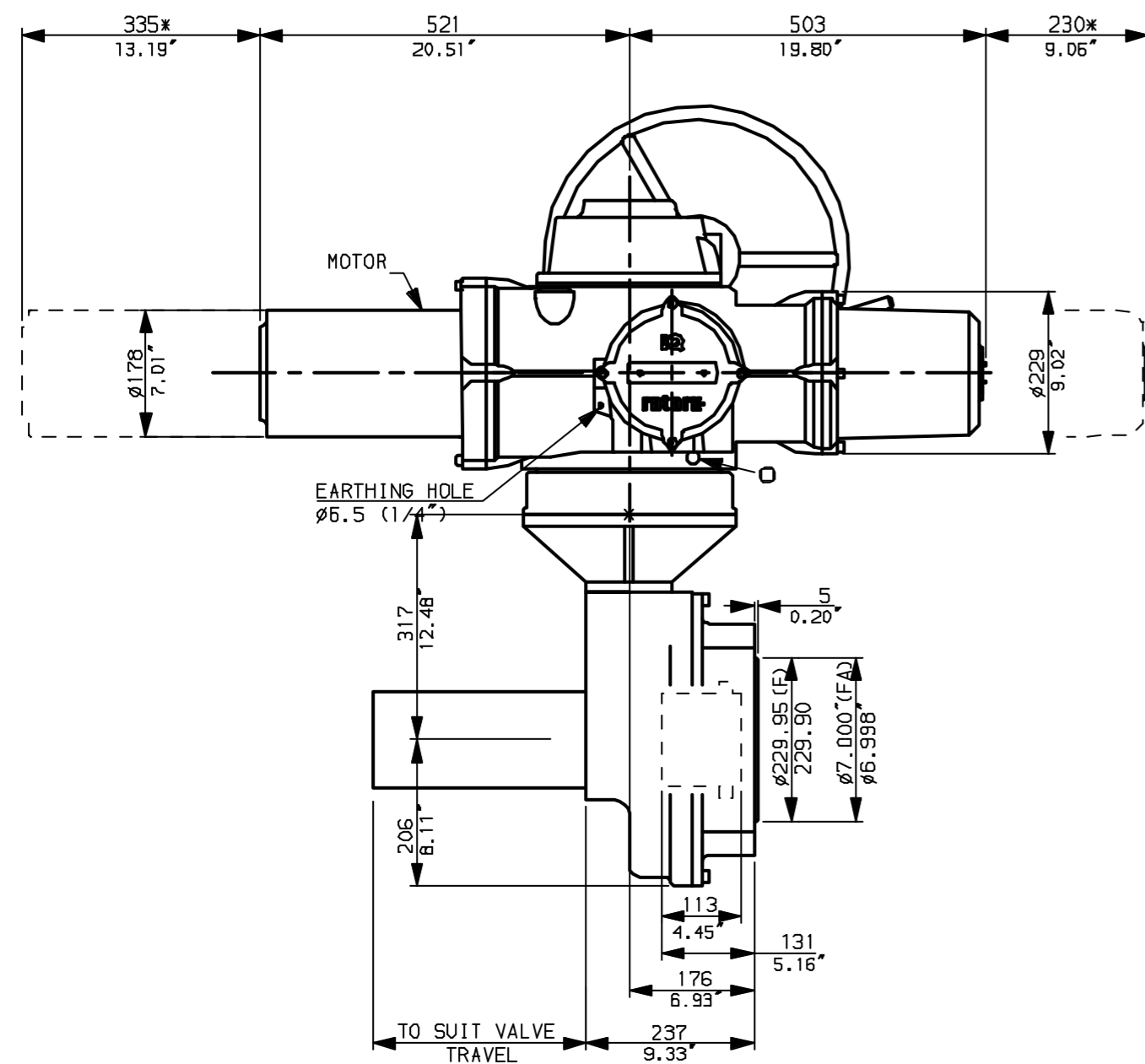
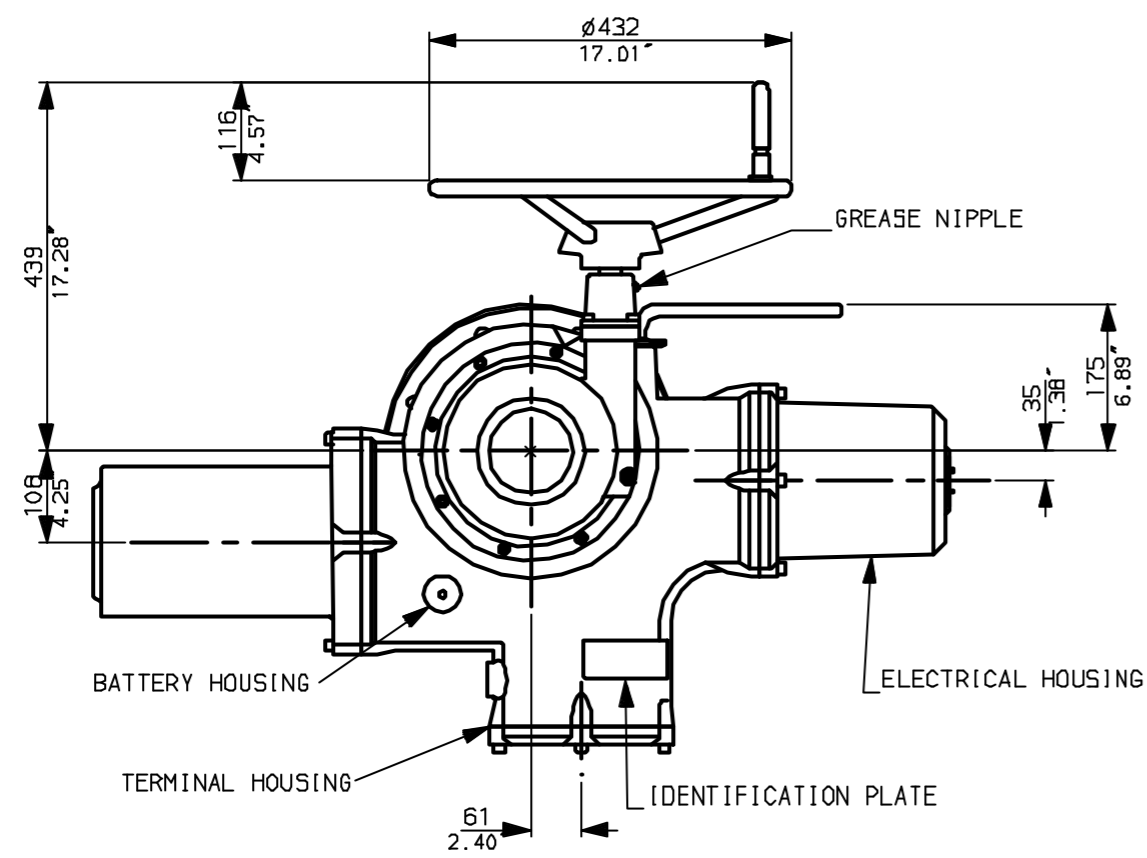
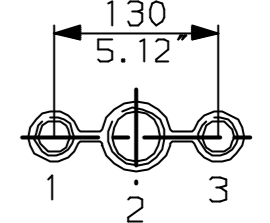


G
F
E
D
C
B
A

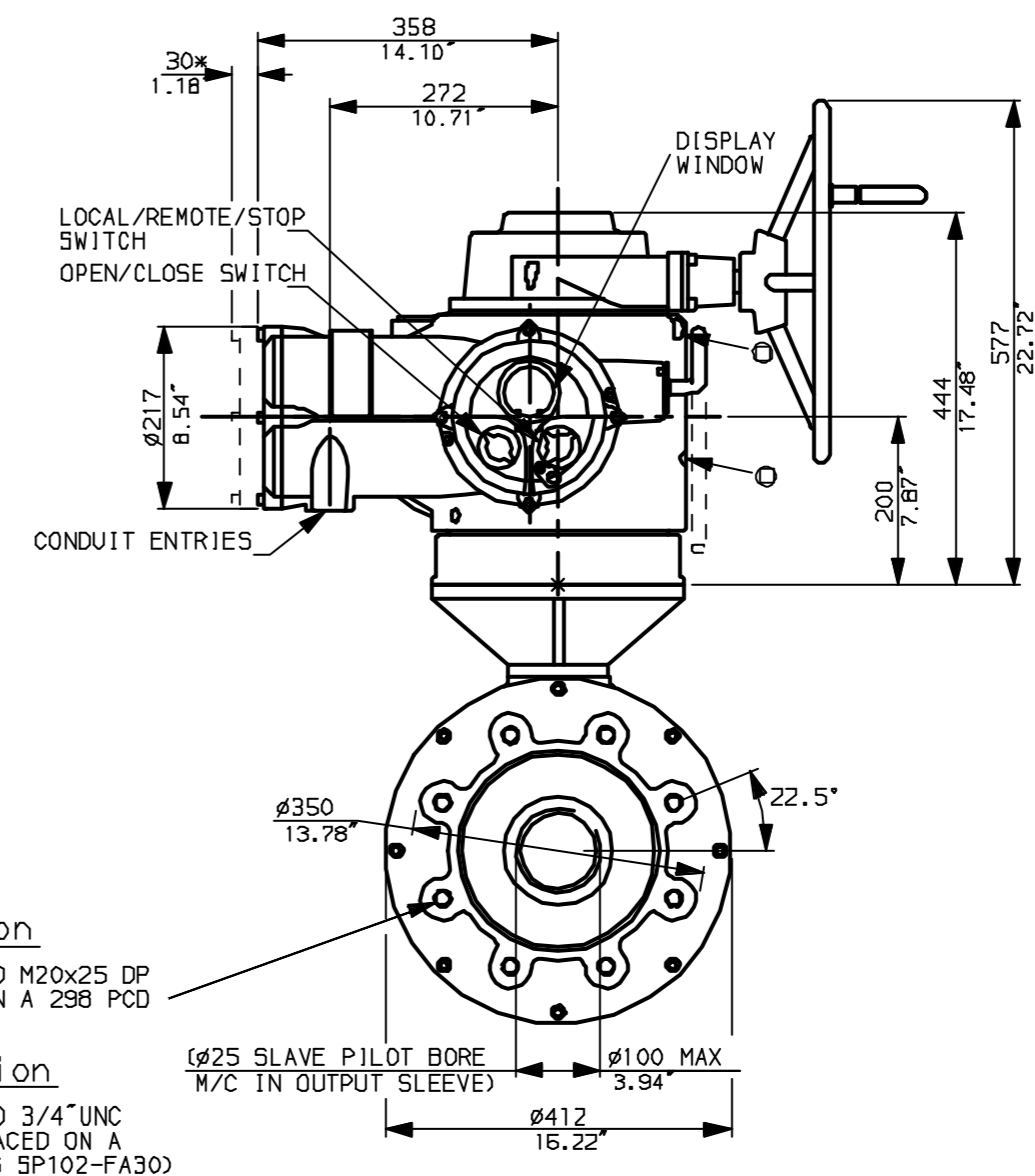


NOTES:
 * DIMENSIONS WITH '*' INDICATE COVER REMOVAL ALLOWANCE
 NETT WEIGHT = 340kg (748lbs)
 ○ = OIL FILLER/DRAIN PLUG
 THE INTERFACE PROVIDED FOR MOUNTING THE ACTUATOR OR SECOND STAGE GEARBOX ONTO THE VALVE SHOULD CONFORM TO GOOD ENGINEERING PRACTICES, ENSURING ADEQUATELY TOLERANCED LIMITS FOR PARALLELISM, PERPENDICULARITY AND CONCENTRICITY.

CONDUIT ENTRIES (N.T.S)



Nos.1 & 3 TAPPED 1" NPT
 No.2 TAPPED 1 1/2" NPT
 STD ALTERNATIVES IF SPECIFIED
 2 X M25, 1 X M40
 2 X PG16, 1 X PG29



"F" version
 8 HOLES TAPPED M20x25 DP EQUI-SPACED ON A 298 PCD (1S05210 F30)
 "FA" version
 8 HOLES TAPPED 3/4" UNC x1" dp EQUI-SPACED ON A 11.75" PCD (M55 5P102-FA30)



Rotork Controls Ltd.
 Bath England, BA1 3JQ.
 (Phone 01225-733200)
 Rotork Controls Inc.
 Rochester, NY 14624
 (Phone 585-328-1550)

Title IQ70, 90, SHW, IB11,		
STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date April 04	Job No	IQ55HW_IB11

01	First Issue.
Scale	1:9 THIRD ANGLE PROJECTION
Drawing Number	IQ55HW_IB11

1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10

G

F

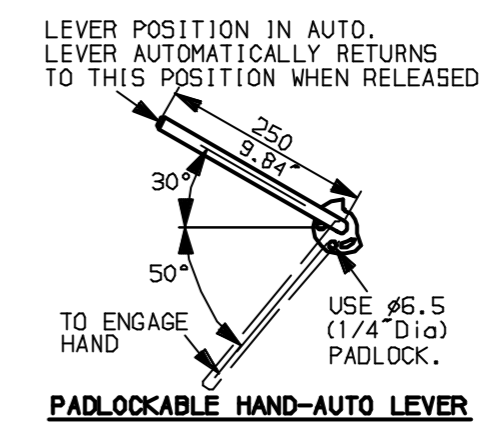
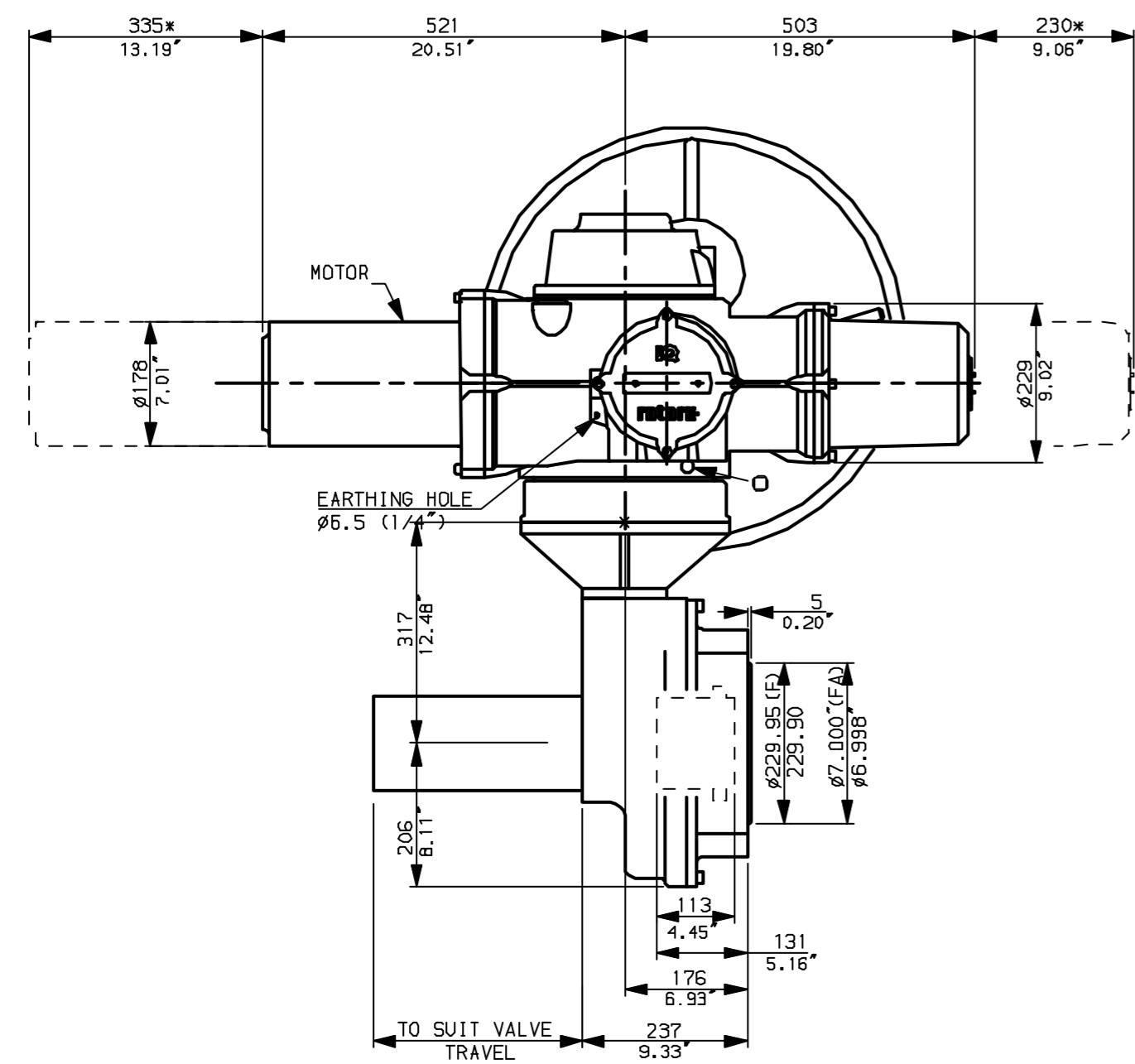
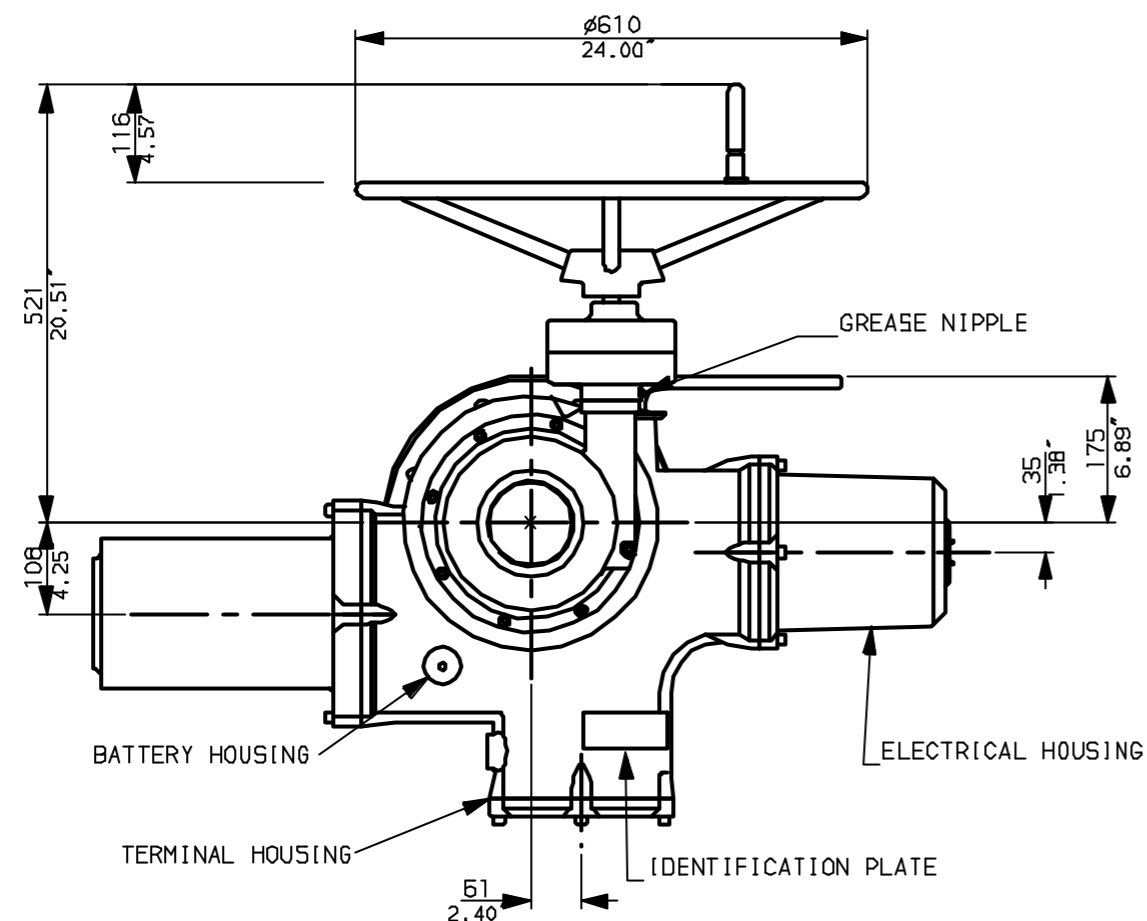
E

D

C

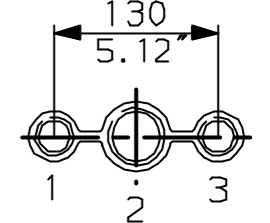
B

A

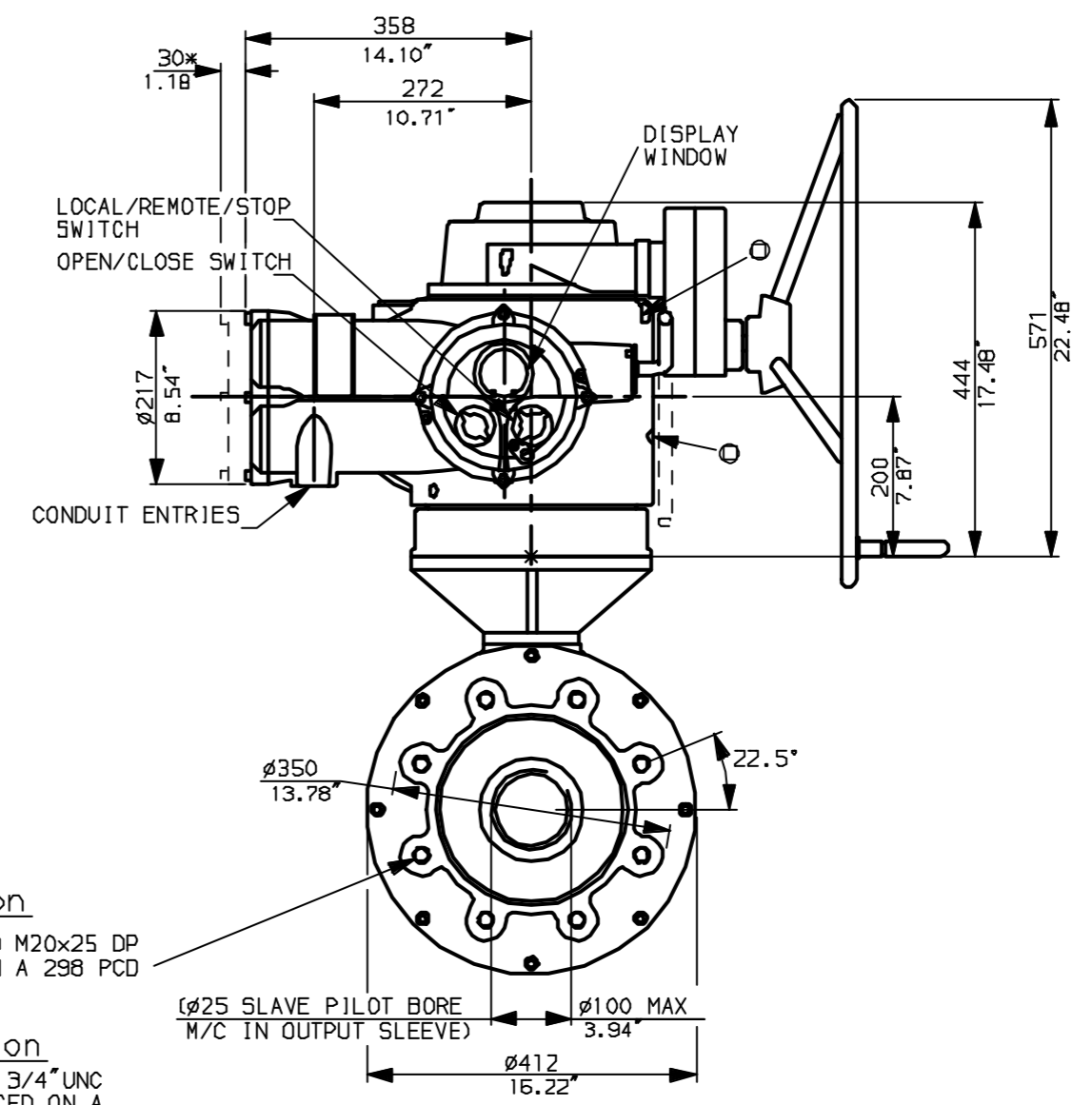


NOTES:
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CONDUIT ENTRIES (N.T.S)



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 No.2 TAPPED 1 1/2" NPT
 STD ALTERNATIVES IF SPECIFIED
 2 X M25, 1 X M40
 2 X PG16, 1 X PG29



"F" version
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 EQUI-SPACED ON A 298 PCD
 (1505210 F30)
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 8 HOLES TAPPED 3/4" UNC
 x1" dp, EQUI-SPACED ON A
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Title IQ70, 90, SSHW, IB11,		
STANDARD DIMENSIONAL DATA		
Drawn CAD	Checked PRE	Ref Data Sheet
Date April 04	Job No	IQ5SSHW_IB11

01	First Issue.
Scale	1:9 THIRD ANGLE PROJECTION
Drawing Number	IQ5SSHW_IB11

1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10