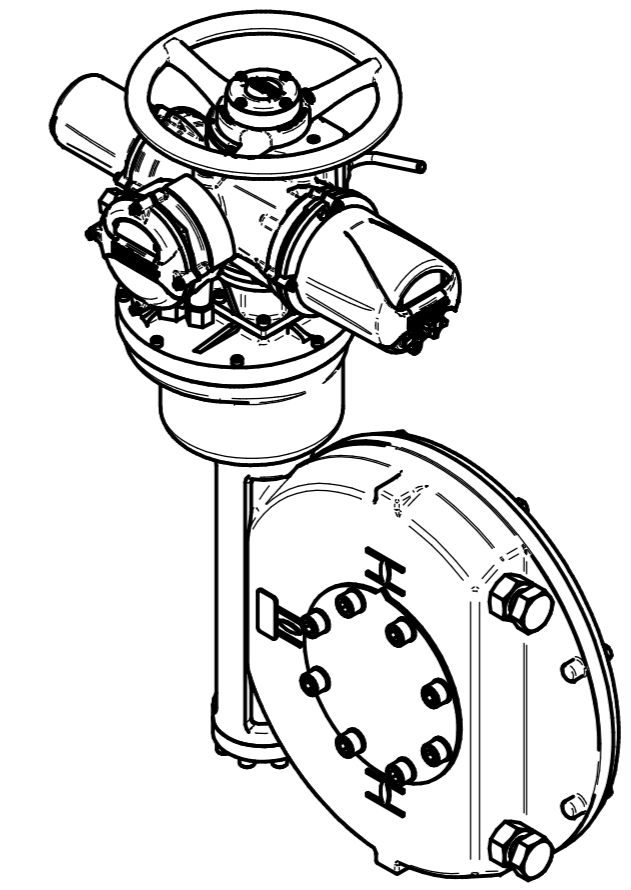
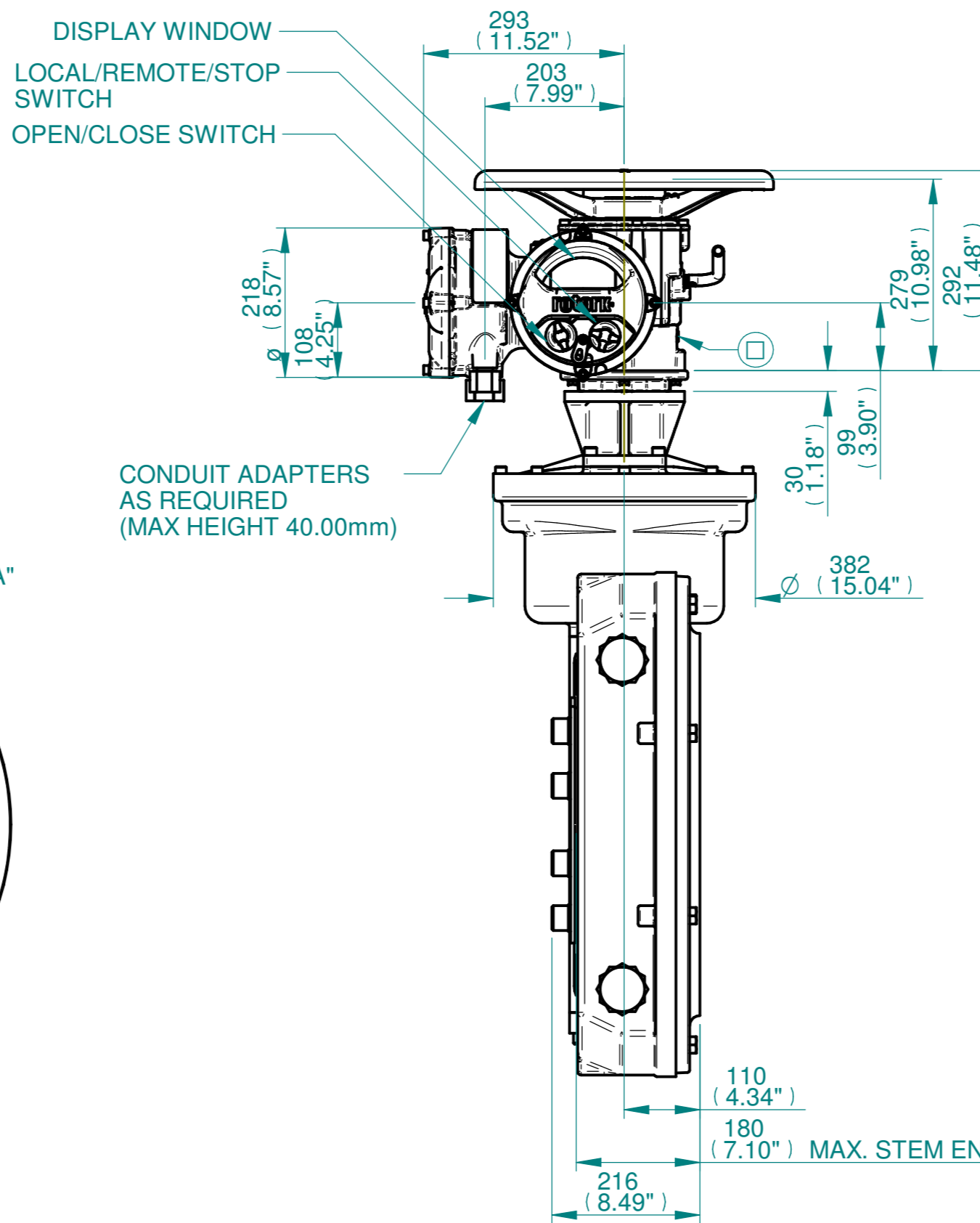
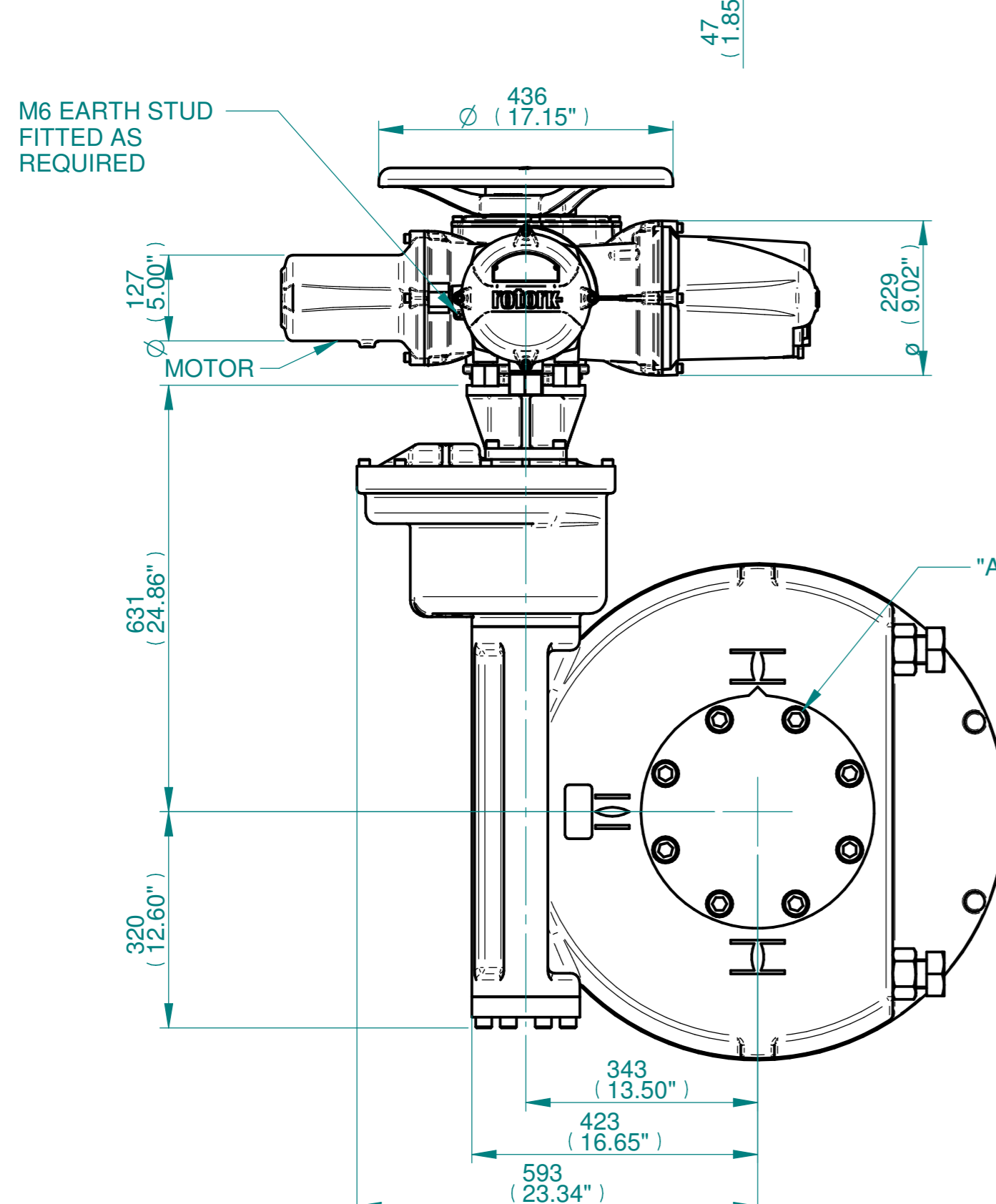
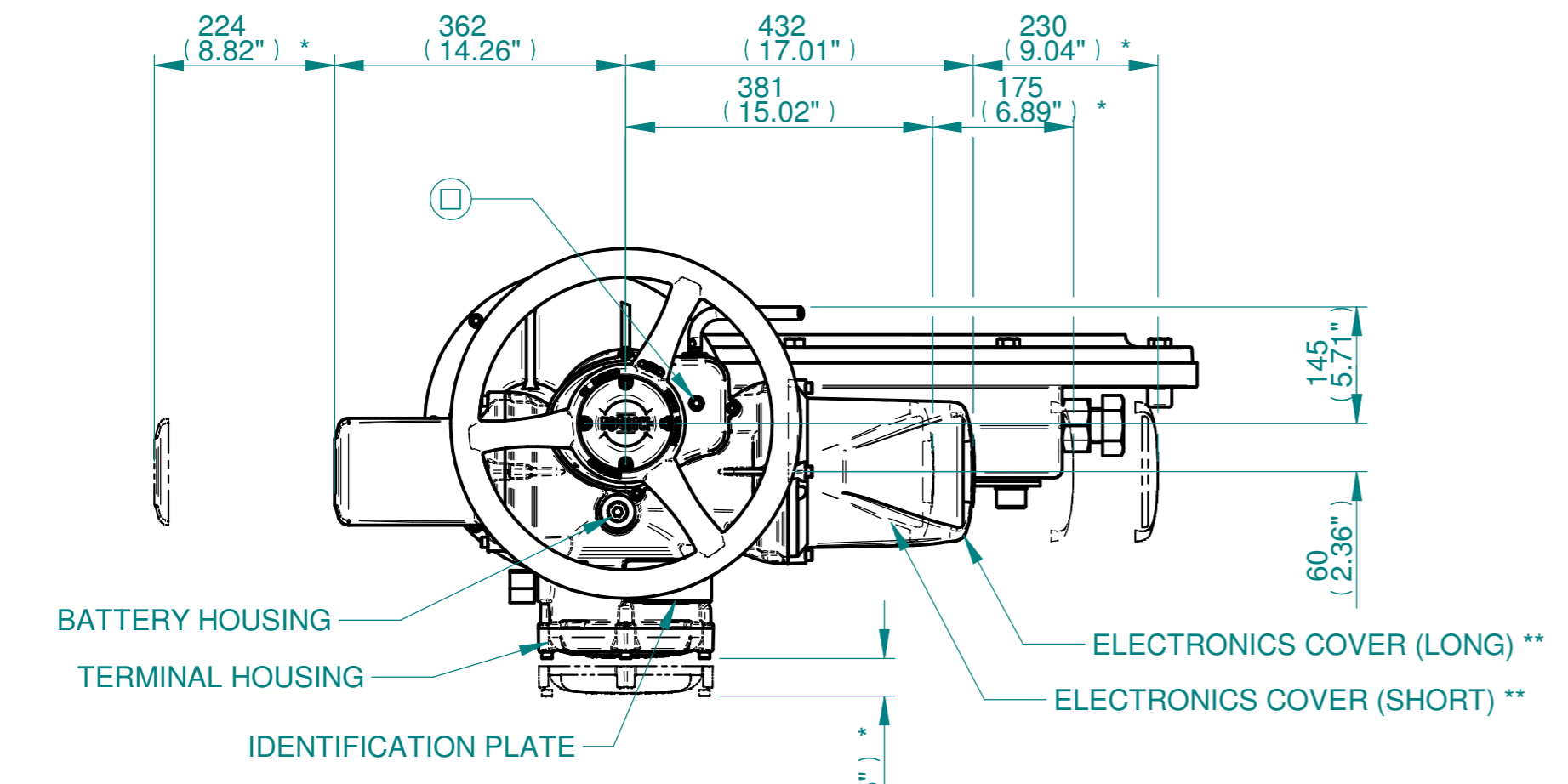
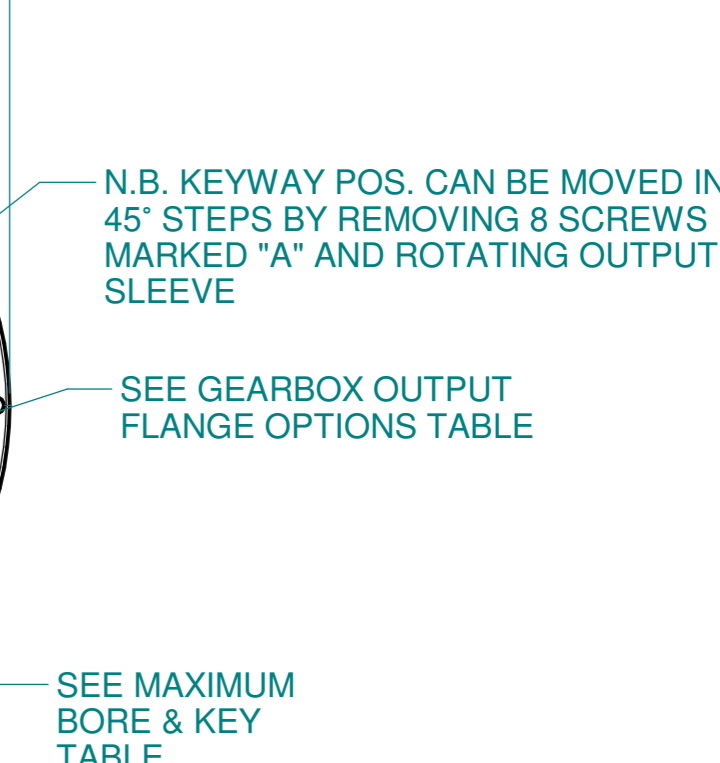
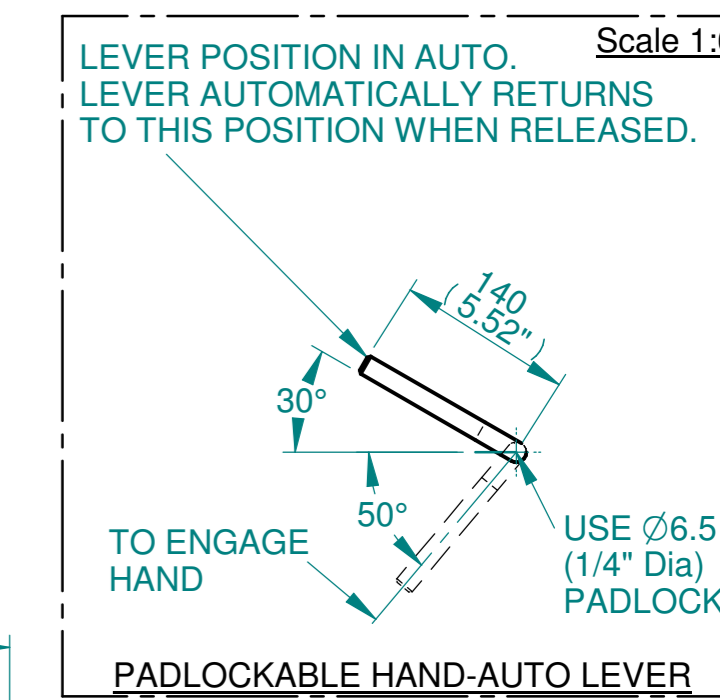
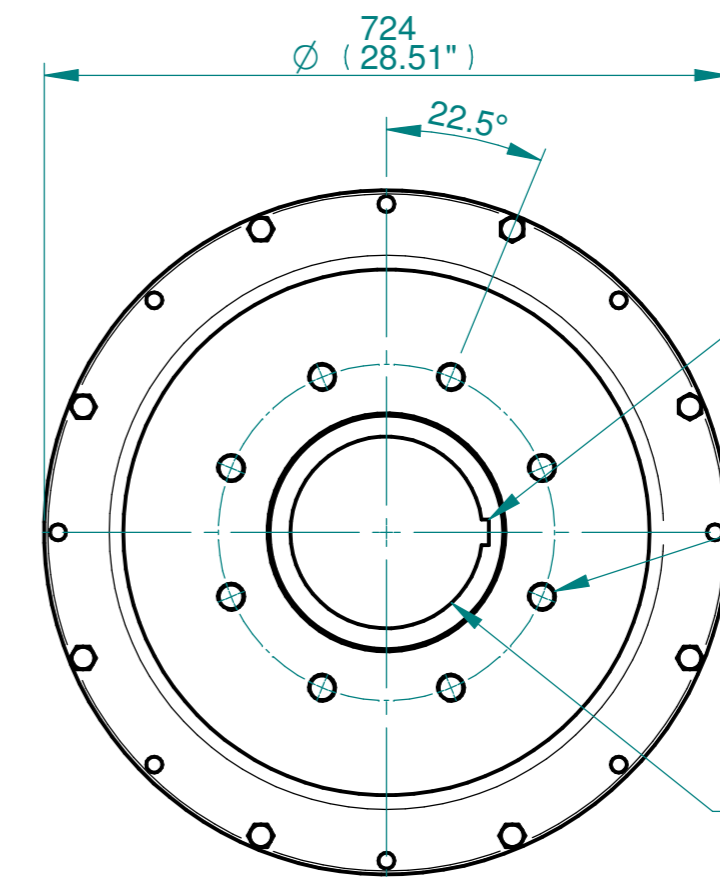


H
G
F
E
D
C
B
A



ISOMETRIC VIEW (SCALE 1:12)



CONDUIT ENTRIES

	Hole 1	Hole 2	Hole 3	Hole 4
Size	As Required	As Required	As Required	As Required
Plugged	As Required	As Required	As Required	As Required
Gland	As Required	As Required	As Required	As Required

NOTES:
 :DIMENSIONS WITH "*" INDICATE COVER REMOVAL ALLOWANCE
 :ELECTRONICS COVER OPTION "*" WILL VARY DEPENDING ON CONFIGURATION
 :NETT WEIGHT = 462kg/1019lbs
 : = OIL FILLER/DRAIN PLUG
 :THE INTERFACE PROVIDED FOR MOUNTING THE ACTUATOR OR SECOND STAGE GEARBOX ONTO THE VALVE SHOULD CONFORM TO GOOD ENGINEERING PRACTICES, ENSURING ADEQUATELY TOLERANCED LIMITS FOR PARALLELISM, PERPENDICULARITY AND CONCENTRICITY.
 :ROTORK CANNOT BE HELD LIABLE FOR DAMAGE TO OUR EQUIPMENT CAUSED BY EXCESSIVE LOADING FROM COVER TUBES. (SEE ALSO PUB000-124)

3D Models are available in various formats under the same drawing number



Rotork Controls Limited
 Bath, BA1 3JQ, England.
 Telephone 01225-733200

Actuator Size: IQ 20/25 IW10 & 106R/MOW10R		Gearbox output flange options								Maximum Bore & Key			
Title	IQ20/25, TOP HANDWHEEL, IW10R / IW106R / MOW10R, F/FA35 40,48, Ratios 180 - 3700:1 Installation Details	Designation	F35	F40	F48	-	FA35	FA40	FA48	-	Key form	Ø Bore	Key size
Drawn	TED	No. Holes	8	8	12 NOT SHOWN	-	8	8	12 NOT SHOWN	-	Rectangle (BS4235)	203	50 X 28
Checked	NJC	Hole size	M30	M36	M36	-	1" UNC	1-1/4" UNC	1-1/4" UNC	-	Rectangle (ANSI B17.1)	7-5/8"	2 X 1-1/2"
Date	22-AUG-14	PCD	356	406	483	-	14"	16"	19"	-	Square (ANSI B17.1)	7-3/8"	1-3/4" SQ
Ref	SALES Project Ref QUOTATION												

Issue	Description
4	OUTPUT FLANGE CHANGE

Scale: 1:8

THIRD ANGLE PROJECTION

Drawing Number	Issue No	Sheet No
I12THWIW10RSTD	4	1 of 1

1 2 3 4 5 6 7 8 9 10 11 12