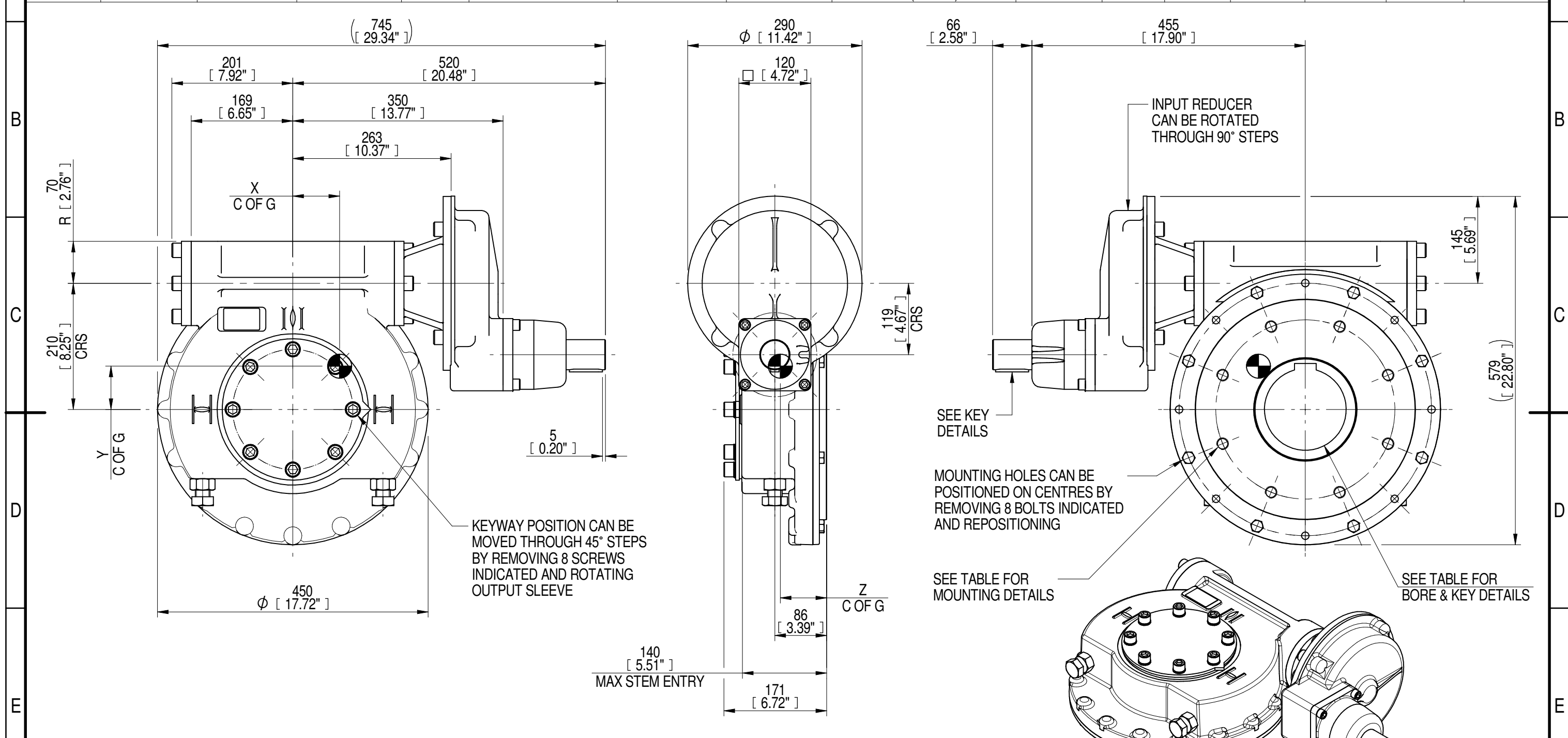


INPUT FLANGE DETAILS							MOUNTING HOLES - BOLT CIRCLE (OFF CENTRES)								
INPUT FLANGE	FLANGE O/DIA. + THICKNESS	SHAFT DIA.	RECESS DIA.	RECESS DEPTH	HOLE DETAILS (OFF CENTRES)	KEY DETAILS	ISO 5211 / MSS SP-101 MOUNTING OPTION	HOLE DETAILS (22.5° OFF CENTRES)	STANDARD	MIN BORE	SQ KEY MAX BORE	SQ KEY SIZE	RECT. KEY MAX BORE	RECT. KEY SIZE	SQ BORE MAX
-	-	Ø50.00-0.05 (Ø1.969"-0.002")	-	-	-	14x9x55 (0.55"x0.35"x2.17")	ISO F30*	8 x M20 x 24 (0.94") DEEP ON Ø298.00 (Ø11.73") P.C.	BS4235	-	-	-	136	36 x 20	□ 108.8 (4.28")
-	-	-	-	-	-	-	FA30*	8 x 3/4" UNC x 24 (0.94") DEEP ON Ø298.45 (Ø11.75") P.C.	ANSI B17.1	-	4.875"	1.1/4" SQ.	5.125"	1.1/2" x 1"	
-	-	-	-	-	-	-	-	-	DIN 6885	-	-	-	136	36 x 20	



PLAN VIEW OF GEARBOX IN CLOSED POSITION SHOWING STANDARD KEYWAY POSITIONS. ALTERNATIVES AVAILABLE ON REQUEST



NOTES:
 1. * THREAD DEPTH DOES NOT MATCH ISO STANDARD
 2. CENTRE OF GRAVITY POSITION IS INDICATIVE FOR STANDARD BUILD WHEN IN POSITION SHOWN

RATIO	TURNS TO CLOSE	M.A. ± 10%	WEIGHT (Kg)	MAX OUTPUT (Nm)	MAX INPUT (Nm)	X	Y	Z
DESCRIPTION			TORQUE		CENTRE OF GRAVITY			
360	90	142	128	20000	141	78	73	77
240	60	95	128	20000	211	78	73	77
180	45	71	128	17630	248	78	72	77
120	30	48	128	17630	367	78	72	77

AS PART OF CONTINUOUS PRODUCT DEVELOPMENT, ALL DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE. FOR UP TO DATE DETAILS PLEASE VISIT www.rotork.com

	This drawing is confidential and is the property of Rotork Gears and must not be reproduced either wholly or partly. All rights in respect of patents, designs and copyrights are reserved. ©2016	Document Type PUBLICITY	Title IW/MOW7 QUARTER TURN GEARBOX, 120/180/240/360 : 1, MANUAL INPUT : F30/FA30 OUTPUT
		Dimensions in mm	
LEEDS - UK www.rotork.com		Sheet 1 of 1	Size A3