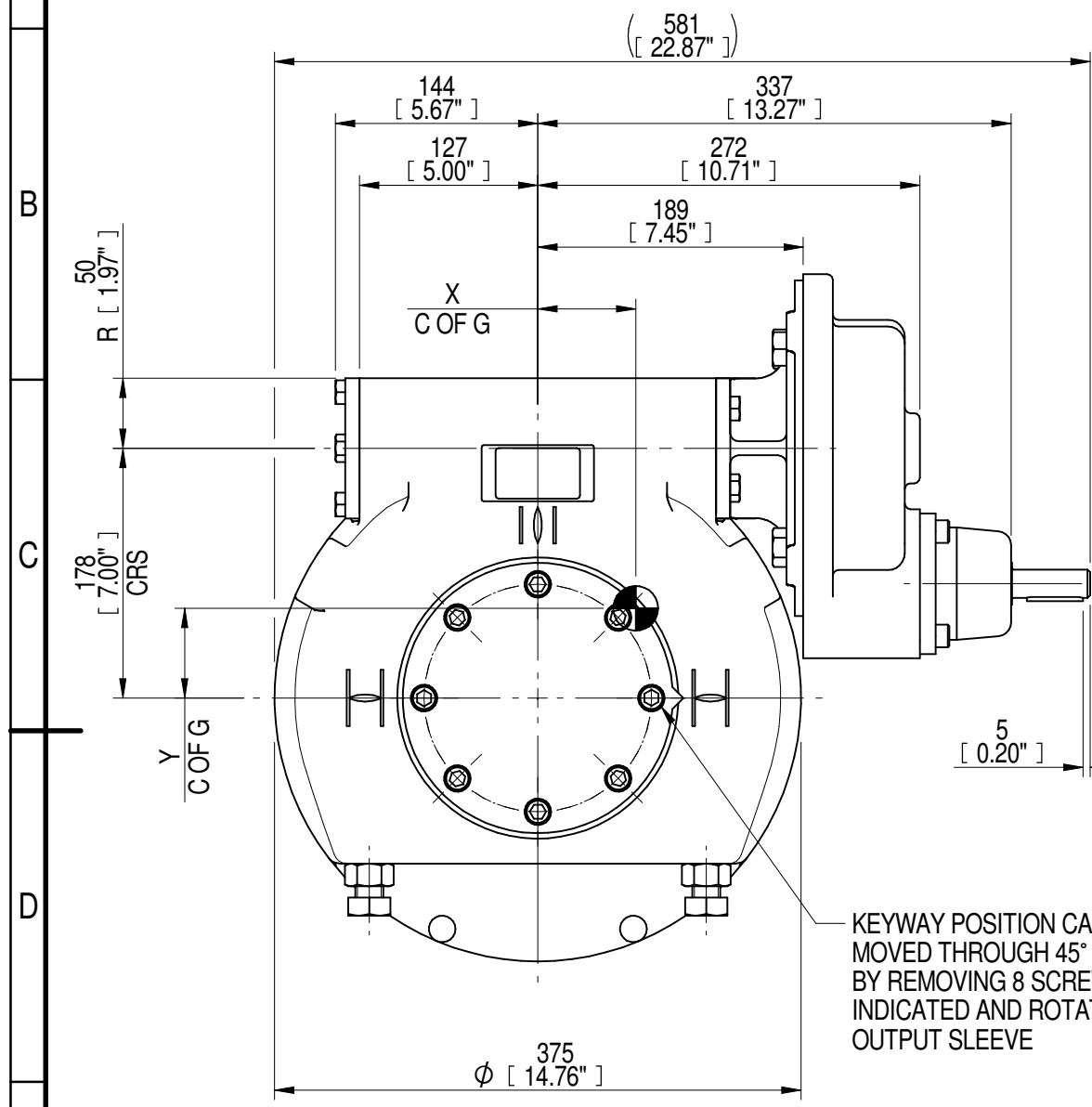
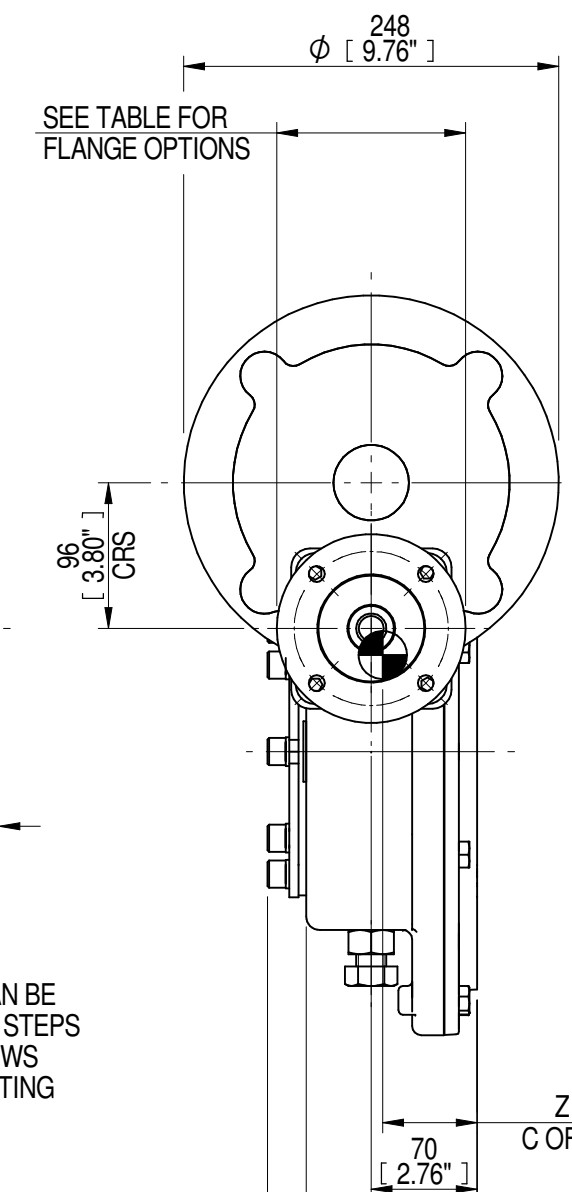


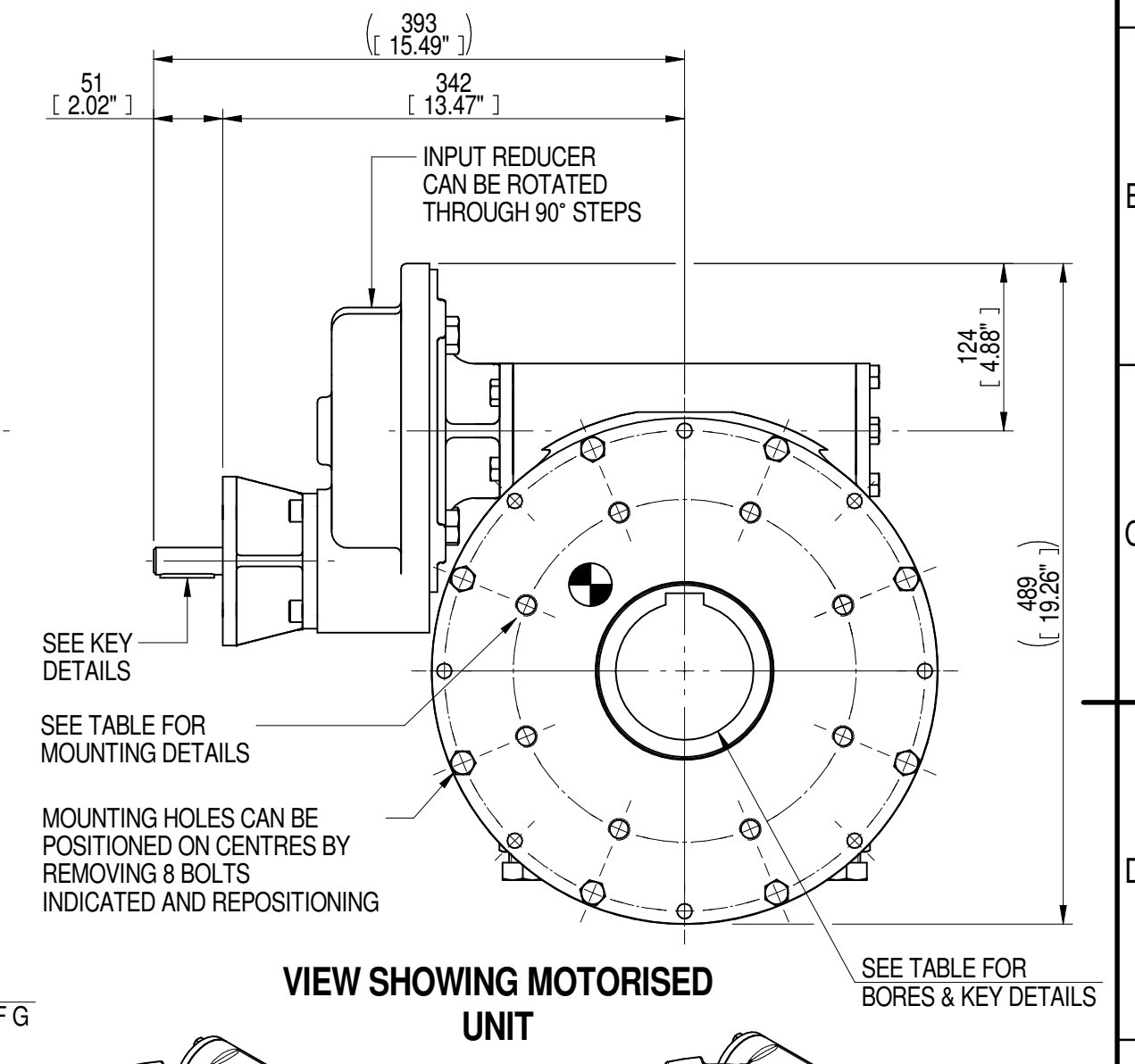
1	2		3		4		5		6				7		8
INPUT FLANGE DETAILS							MOUNTING HOLES - BOLT CIRCLE (OFF CENTRES)								
INPUT FLANGE	FLANGE O/DIA. + THICKNESS	SHAFT DIA.	RECESS DIA.	RECESS DEPTH	HOLE DETAILS (45° OFF CENTRES)	KEY DETAILS	ISO 5211 / MSS SP-101 MOUNTING OPTION	HOLE DETAILS (22.5° OFF CENTRES)	STANDARD	MIN BORE	SQ KEY MAX BORE	SQ KEY SIZE	RECT. KEY MAX BORE	RECT. KEY SIZE	SQ BORE MAX
ISO F10	Ø125 x 16 (Ø4.92" x 0.63")	Ø20.00-0.05 (Ø0.787"-0.002")	Ø70.05+0.15 (Ø2.758"+0.006")	4 (0.16")	4 x Ø10.5 ON Ø102.0 P.C. (4 x Ø0.41" ON Ø4.02" P.C.)	6x6x40 (0.24"x0.24"x1.57")	ISO F25*	8 x M16 x 16 (0.63") DEEP ON Ø254.0 (Ø10.00") P.C.	BS4235	-	-	-	102	28 x 16	□ 83.3 (3.28")
FA10							FA25*		8 x 5/8" UNC x 16 (0.63") DEEP ON Ø254.0 (Ø10.00") P.C.	ANSI B17.1	-	3.75"	7/8" SQ.	3.875"	
							DIN 6885	-	-	-	-	102	28 x 16		



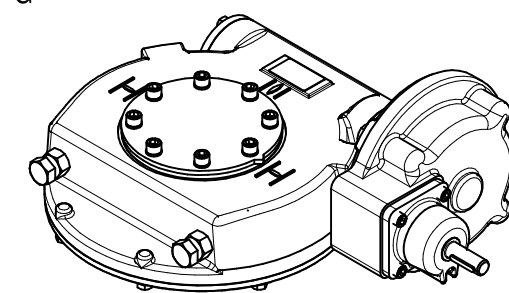
VIEW SHOWING MANUAL OPERATED UNIT



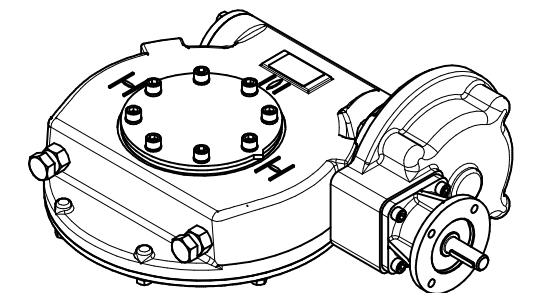
KEYWAY POSITION CAN BE MOVED THROUGH 45° STEPS BY REMOVING 8 SCREWS INDICATED AND ROTATING OUTPUT SLEEVE



VIEW SHOWING MOTORISED UNIT

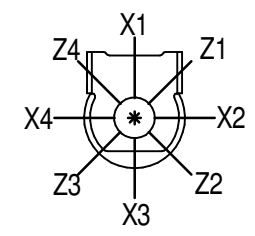


MANUAL 1:9



MOTORISED 1:9

PLAN VIEW OF GEARBOX IN CLOSED POSITION SHOWING STANDARD KEYWAY POSITIONS. ALTERNATIVES AVAILABLE ON REQUEST



- NOTES:
 1. * THREAD DEPTH DOES NOT MATCH ISO STANDARD
 2. CENTRE OF GRAVITY POSITION IS INDICATIVE FOR STANDARD BUILD WHEN IN POSITION SHOWN

420	105	132	82	9924	75	70	64	62
350	88	110	82	9924	90	70	64	62
RATIO	TURNS TO CLOSE	M.A. ± 10%	WEIGHT (Kg)	MAX OUTPUT (Nm)	MAX INPUT (Nm)	X	Y	Z
DESCRIPTION				TORQUE		CENTRE OF GRAVITY		

AS PART OF CONTINUOUS PRODUCT DEVELOPMENT, ALL DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE. FOR UP TO DATE DETAILS PLEASE VISIT www.rotork.com

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	LEEDS - UK www.rotork.com		Drawing Number PUB-IW6FBIRL-F10-F25
		Sheet 1 of 1	Size A3