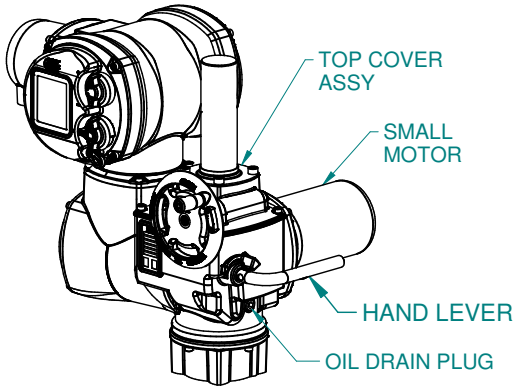


ATRONIK

EARTHING POINT
M6x1p x 10 DEEP

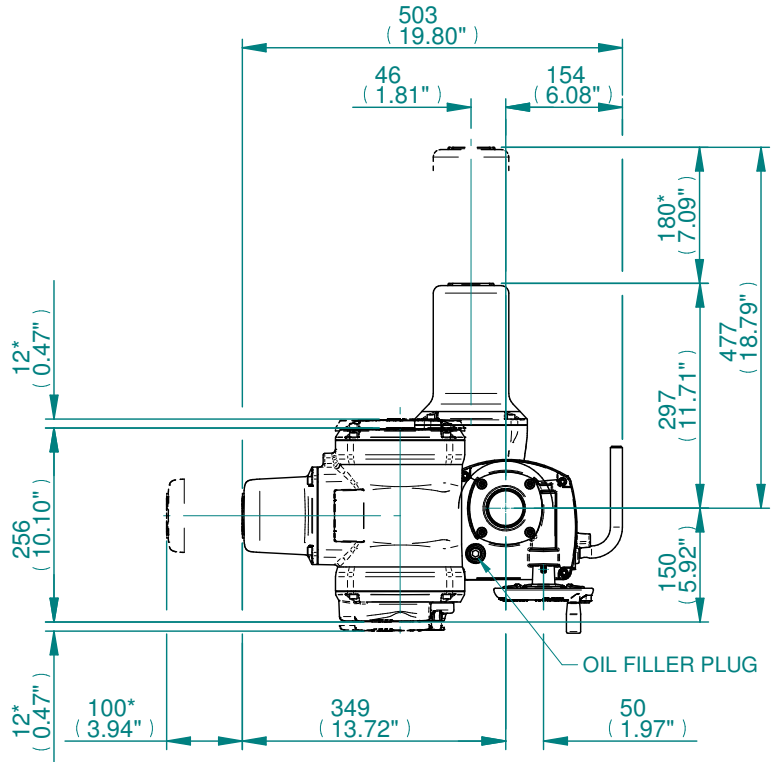


TOP COVER ASSY

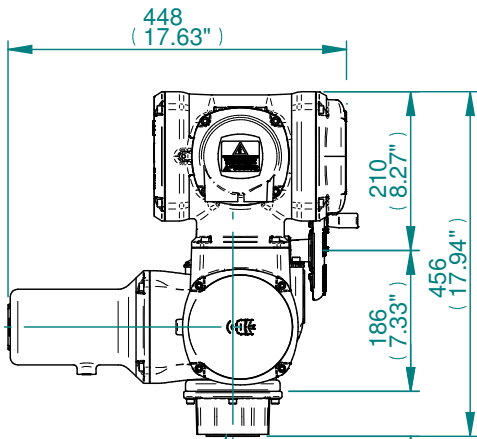
SMALL MOTOR

HAND LEVER

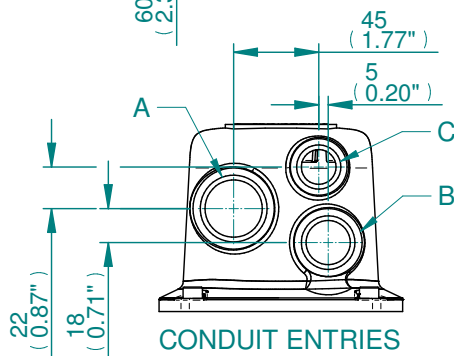
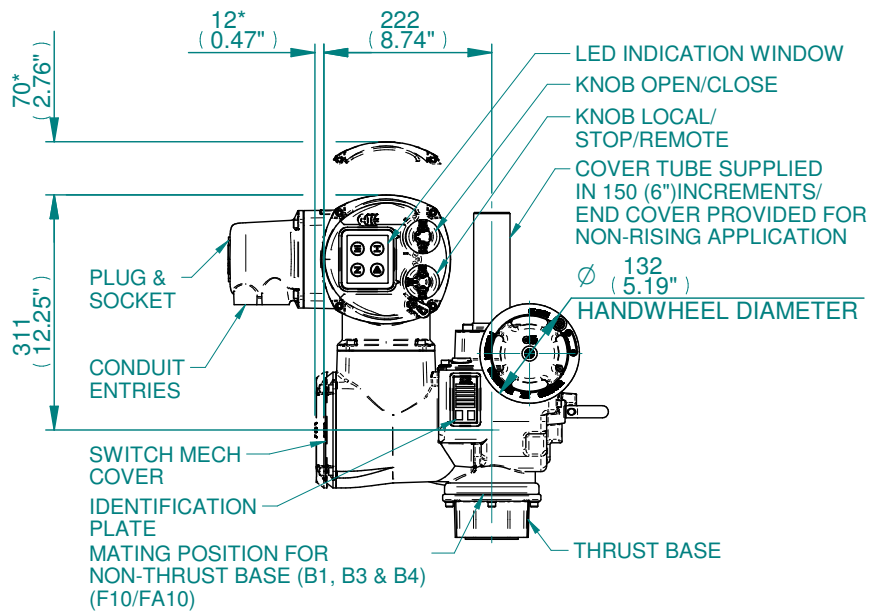
OIL DRAIN PLUG



OIL FILLER PLUG



MATING POSITION FOR THRUST BASE (F10/FA10)



CONDUIT ENTRY HOLE		
Hole	Metric	NPT
A	M32	1 1/4"
B	M25	3/4"
C	M20	3/4"

NOTE:

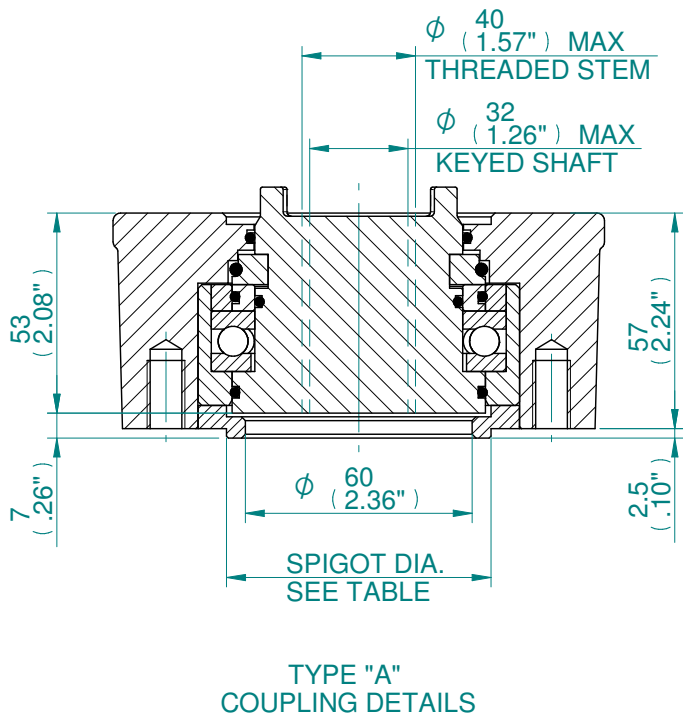
1. THRUST BASE. PLEASE REFER TO THE TECHNICAL DATA SECTION OF BROCHURE FOR DETAILS OF MAXIMUM AXIAL THRUST RATINGS.
2. BASEPLATE DETAILS: F10/FA10.
3. DIMENSIONS WITH "*" INDICATE COVER REMOVAL ALLOWANCE
4. THE INTERFACE PROVIDED FOR MOUNTING THE ACTUATOR OR SECOND STAGE GEARBOX ONTO THE VALVE SHOULD CONFORM TO GOOD ENGINEERING PRACTICES, ENSURING ADEQUATELY TOLERANCED LIMITS FOR PARALLELISM, PERPENDICULARITY AND CONCENTRICITY.
5. ROTORK CANNOT BE HELD LIABLE FOR DAMAGE TO OUR EQUIPMENT CAUSED BY EXCESSIVE LOADING FROM COVER TUBES, HANDWHEEL AND HAND LEVER.

PARAMETER	VALUE	DESCRIPTION
DRAWING TYPE	A	INSTALLATION DRAWING
ACTUATOR	B	CK(R)A120
GEARBOX1	00	NO G.B.1.
GEARBOX2	NO	NO G.B.2
CENTRONIK / TERMINAL	B	3 COND
MECHANISM / MOTOR	S	STD. MECH/SMALL MOT.
HANDWHEEL / REAR / FRONT	0	STD.H.W./STD.REAR./STD.FRNT.
ORIENTATION	0	STD. ORIENT.

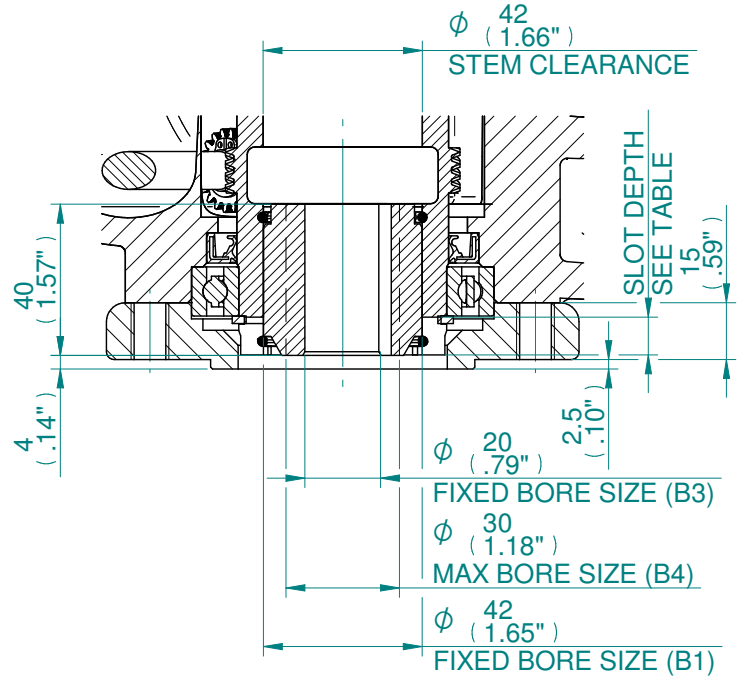
CK range	Drawn	TAMIL	14-12-18
	Checked	BHARAT	14-12-18
	Approved	JOSE	14-12-18

Title	DIMENSIONAL DRAWING, CKA120 & CKRA120, 3 CONDUIT ENTRIES, SMALL MOTOR, STANDARD ORIENTATION
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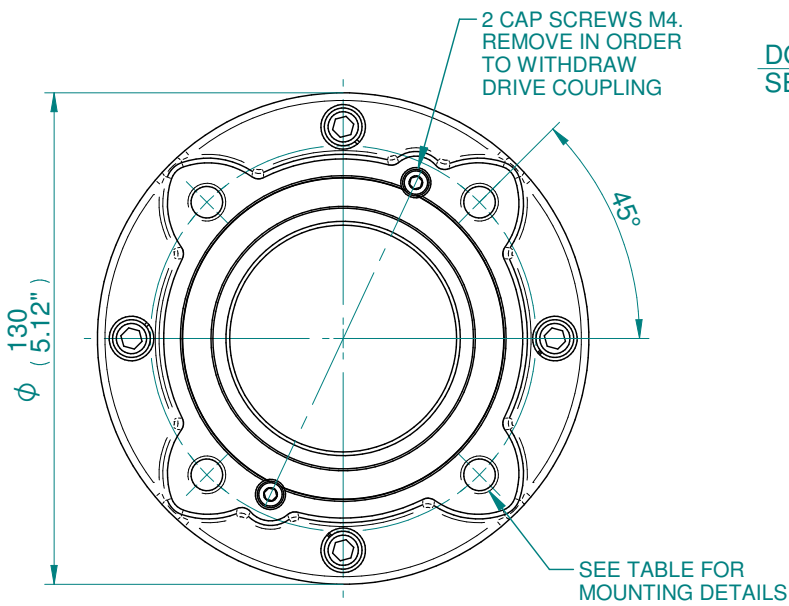
A4	Doc Number	Ver No	Scale	Sheet No
	A800N0BS00X	1	NTS	1 of 2



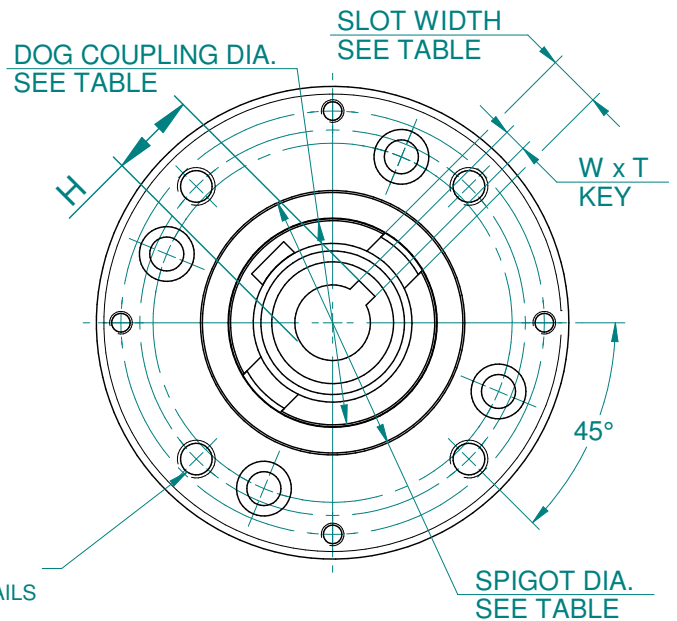
TYPE "A"
COUPLING DETAILS



TYPE "B1, B3 & B4"
COUPLING DETAILS



F10/FA10
THRUST BASE



F10/FA10
NON-THRUST BASE (B1, B3 & B4)

B1, B3 & B4 KEY DETAILS	
DESCRIPTION	F10/FA10
KEY (B1) WxT	12x8
KEY (B3) WxT	6x6
MAX. KEY (B4) WxT	8x7
H (B1)	45.3
H (B3)	22.8
H (B4) MAX	33.3

BASEPLATE MOUNTING DETAILS			
TYPE	BASEPLATE	SPIGOT DIA.	HOLE DETAILS (45° OFF CENTRES)
ISO F10	STANDARD	Ø69.970/69.924	4 HOLES M10x15 (0.59") DEEP ON Ø102.0 (Ø4.02") P.C.
		Ø2.310/2.305"	4 HOLES 3/8"UNCx15 (0.59") DEEP ON Ø101.6 (Ø4.00") P.C.

DOG COUPLING DETAILS	
SLOT WIDTH	14
SLOT DEPTH	10
DOG COUPLING DIA.	Ø54

CK range

Drawn	TAMIL	14-12-18
Checked	BHARAT	14-12-18
Approved	JOSE	14-12-18

Title DIMENSIONAL DRAWING, CKA120 & CKRA120, 3 CONDUIT ENTRIES, SMALL MOTOR, STANDARD ORIENTATION

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A4	Doc Number	Ver No	Scale	Sheet No
	A800N0BS00X	1	NTS	2 of 2