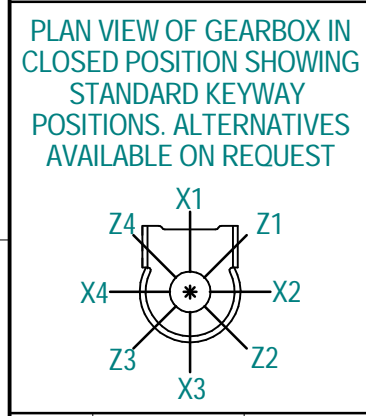
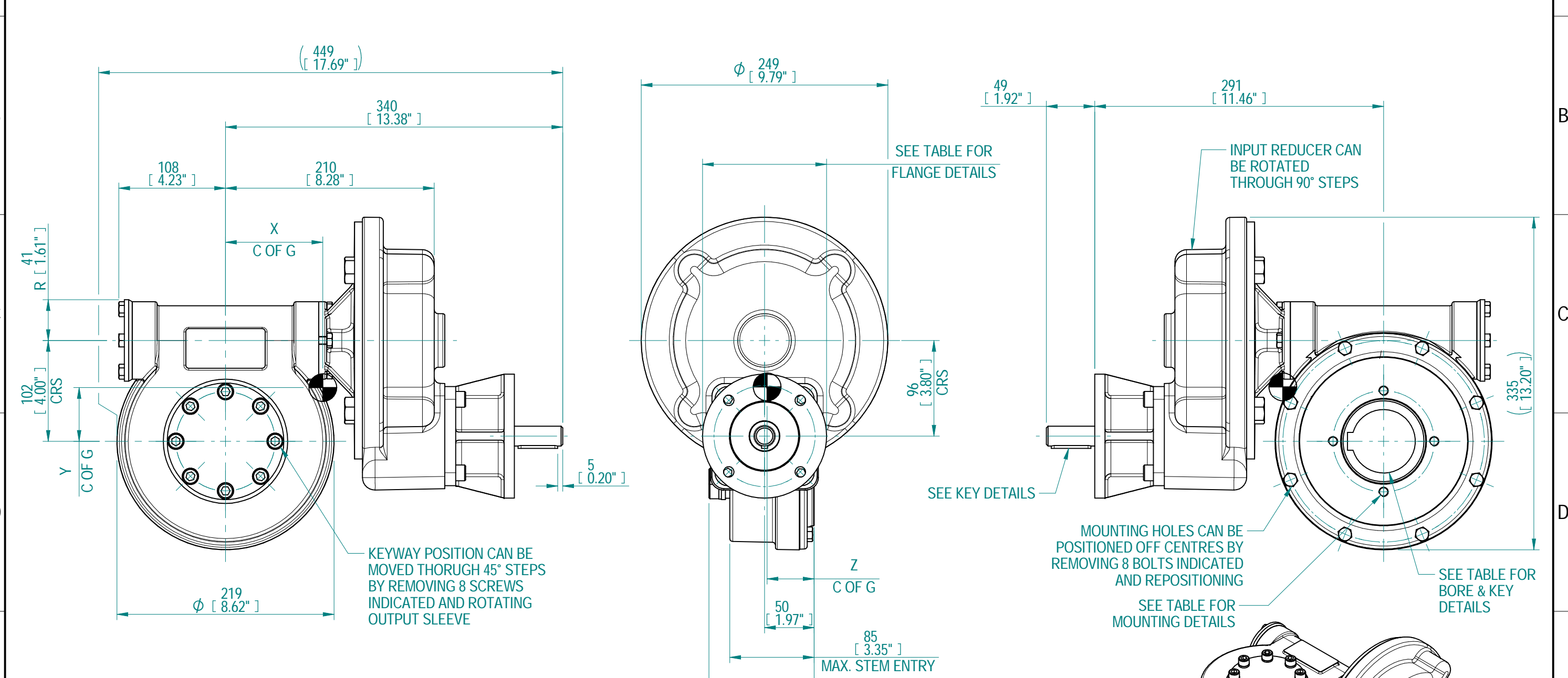


1	2		3		4		5		6		7		8				
INPUT FLANGE DETAILS					MOUNTING HOLES - BOLT CIRCLE (OFF CENTRES)					STEM ACCEPTANCE IN ACCORDANCE TO STANDARD							
INPUT FLANGE	FLANGE O/DIA.	SHAFT DIA.	RECESS DIA.	RECESS DEPTH	HOLE DETAILS (OFF CENTRES)	KEY DETAILS	ISO 5211 / MSS SP-101 MOUNTING OPTION	HOLE DETAILS (OFF CENTRES)	MAX OUTSIDE DIA. INCLUDING DRILLED HOLES	MIN INSIDE DIA. INCLUDING DRILLED HOLES	SQ BORE MAX	STANDARD	MIN BORE	SQ KEY MAX BORE	SQ KEY SIZE	RECT. KEY MAX BORE	RECT KEY SIZE
ISO F10	Ø125 x 10 (Ø4.92" x 0.394")	Ø20.00-0.05 (Ø0.787"-0.002")	Ø70.05+0.15 (Ø2.758"+0.006")	4 (0.16")	4 x Ø10.5 ON Ø102.0 P.C. (4 x Ø0.41" ON Ø4.02" P.C.)	6x6x40 (0.24"x0.24"x1.57")	ISO F10*	4 x M10 x 16 (0.63") DEEP ON Ø102.0 (Ø4.02") P.C.	Ø150 (5.90")	Ø101 (3.98")	□ 51 (2.01")	BS4235	-	-	-	64	18 x 11
FA10			4 x 3/8" UNC x 16 (0.63") DEEP ON Ø102.0 (Ø4.02") P.C.				ANSI B17.1	-				2.25"	5/8" SQ.	2.5"	5/8" x 7/16"		
			Ø58.70+0.15 (Ø2.311"+0.006")									DIN 6885	-	-	-	64	18 x 11



- NOTES:
- OTHER INPUT AND OUTPUT OPTIONS AVAILABLE - SEE 'MTW GEARBOX BROCHURE' AT [WWW.ROTORK.COM](http://WWW.ROTORK.COM) FOR FURTHER DETAILS.
  - CENTRE OF GRAVITY POSITION IS INDICATIVE FOR STANDARD BUILD WHEN IN POSITION SHOWN.
  - \* THREAD DEPTH DOES NOT MATCH ISO STANDARD.
  - WEIGHT AND C OF G DIMENSIONS WILL VARY +/-1% DEPENDING ON RATIO.

233	92	44	1966	21	98	54	48
276	109			18			
RATIO	M.A. (±10%)	WEIGHT (KG)	MAX OUTPUT (Nm)	MAX INPUT (Nm)	X	Y	Z
DESCRIPTION				TORQUE			
CENTRE OF GRAVITY							

Rev	ECN	Revised	Rev. Approved	Date	Change Description
1-0	EC1603	S.Bailey	C.Flesher	2021-04-28	Endcap and Flange fasteners changed from Durluk to Hex Head

AS PART OF CONTINUOUS PRODUCT DEVELOPMENT, ALL DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE. FOR UP TO DATE DETAILS PLEASE VISIT [www.rotork.com](http://www.rotork.com)

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Dimensions in mm  
Scale: 1:4

Title: **MTW4 IR1L MULTI TURN GEARBOX**

Created: J.Dickinson 2020-11-04  
Checked: M.Jones 2020-11-11  
Approved: M.Jones 2020-11-27

Drawing Number: **PUB-MTW4-IR1L**  
Rev: 1-0

Nominal Mass: **SEE TABLE** Size: A3 Sheet 1 of 1