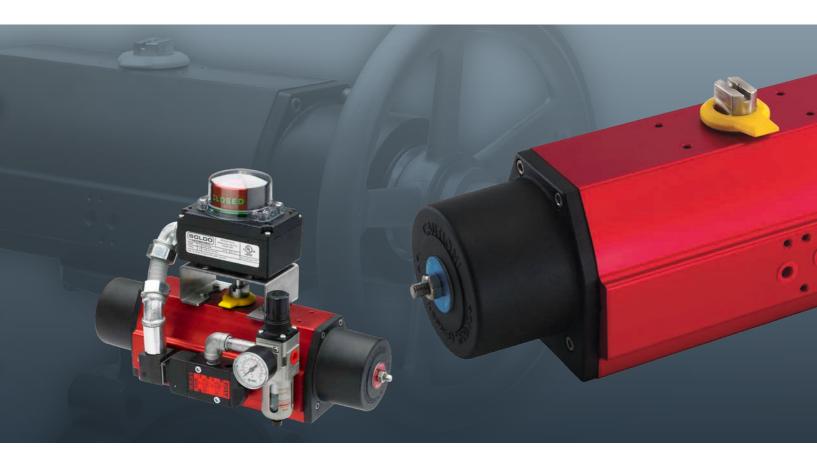


RC200 Range



Compact Scotch-Yoke Actuators for Quarter-Turn Valves

rotork®

Reliability in critical flow control applications



Reliable operation when it matters

Assured reliability for critical applications and environments.

Whether used infrequently or continuously, Rotork products will operate reliably and efficiently.

Quality-driven global manufacturing

We offer products that have been designed with over 60 years of industry and application knowledge.

Our research and development ensures cutting edge products are available for multiple applications across multiple industries.

Customer focused service and worldwide support

Rotork solve customer challenges and develop new solutions that are tailored to the needs of our clients.

We offer dedicated, expert service and support from initial inquiry, to product installation, to long-term after-sales care.

Low cost of ownership

Long-term reliability prolongs service life.

Rotork helps to reduce long-term cost of ownership and provides greater efficiency to process and plant.

RC200 Range

Section	Page	Section	Page
Rotork	2	Dimensions	8
RC200 Compact Scotch-Yoke Actuators	4	Performance Data	10
Fitting Accessories	5	Torque Data	11
Specifications	6	Site Services	14
Inside The RC200 Actuator	7		



Comprehensive product range serving multiple industries

Rotork products offer improved efficiency, assured safety and environmental protection across sectors such as the Power, Oil & Gas, Water & Wastewater, HVAC, Marine, Mining, Pulp & Paper, Food & Beverage, Pharmaceutical and Chemical sectors.

Market leaders and technical innovators

We have been the recognised market leader in flow control for over 60 years.

Our customers rely upon Rotork for innovative solutions to safely manage the flow of liquids, gases and powders.

Global presence, local service

We are a global company with local support.

Manufacturing sites, service centres and sales offices throughout the world provide unrivalled customer services, fast delivery and ongoing, accessible support.

Environmental, Social and Governance is at the heart of our business

Our ambition is to become recognised as a sustainability leader within our industry. We are positioning ourselves to better understand and predict customers' needs and play our fullest role in enabling smart solutions for global sustainability challenges.

RC200 Compact Scotch-Yoke Actuators

The Rotork RC200 pneumatic actuator features a modern scotch-yoke mechanism that provides high start- and end-torque output in a very compact package. It is available in both doubleacting and spring-return configurations with an optional integral manual override.

The spring-return actuators feature epoxy-coated springs contained within an anodised cartridge. Pistons are guided in three places by high performance bearing materials which ensure proper alignment, long seal life and smooth operation.

RC200 actuators have the lowest weight and the smallest external dimensions of any actuator with an equivalent torque output. This yields a compact and light yet robust valve / actuator package, particularly when a manual override solution is required. Another benefit is that they have less stroke volume than comparable rack and pinion actuators, providing a significant saving in the use of compressed air.



Quality

RC200 actuators are manufactured under strict quality control in an ISO 9001 / 14000 environment. They comply with all standard international requirements and are CE marked according to PED and ATEX. We use only top-quality materials in a precisely engineered and manufactured product so our actuators are very long lasting. We are proud to provide a unique three-year warranty.



Efficiency

Unlike rack and pinion designs often offered by our competitors, the RC200 with its scotch-yoke drive gives at least 50% more torque in the end positions, where most valves require it.



Reliability

Every Rotork actuator is built to provide long and efficient service with a minimum of maintenance. The design, engineering and materials used in their construction ensure optimum performance even in the harshest of environments. As a global leader in valve actuation technology, we provide a comprehensive range of valve actuators, controls and associated equipment. We also supply a variety of valve actuator services including commissioning, preventive maintenance and retrofit solutions.

Rotork specialises in the production and support of fluid power actuators and control systems. We are dedicated to providing the marketplace with the latest technology, consistently high quality, innovative design, excellent reliability and superior performance.

We maintain dedicated engineering groups for Applications, Product Improvement and New Product Development so that our customers can gain all the benefits that ever advancing technologies have to offer and to ensure our efforts are in step with the continually evolving needs of our customers.

Most importantly, we have a long-standing commitment to meeting the special needs of a wide range of applications including: oil and gas exploration and transportation; municipal water and wastewater treatment; power generation; and the chemical and process industries.

With over 60 years of engineering and manufacturing expertise, we have tens of thousands of successful valve actuator installations throughout the world.



Fitting Accessories

The Right Accessory Solutions

Valves and actuators perform to best effect when the correct solution is expertly engineered. With decades of experience engineering fluid power valve automation for a multitude of applications and markets, you can depend on Rotork to provide a reliable and safe automation solution to meet your requirements.



Specifications

Specifications

 Operating Pressure:
 2-10 bar
 (30-145 psi)

 Torque Output:
 Up to 4,400 Nm
 (39,000 lbf.in)

Temperature Ranges (Actuators Remain Air Tight):

 Standard:
 -20 to +80 °C
 (-4 to +175 °F)

 High:
 0 to +150 °C
 (+32 to +300 °F)

 Low:
 -40 to +60 °C
 (-40 to +140 °F)

 Arctic:
 -47 to +60 °C
 (-52 to +140 °F)

Note: All RC200 actuators withstand temperatures down to -55 °C (LTA -60 °C) before mechanical operation is impaired.

Standards:

Stardrive shaft:

Solenoid valve connection: NAMUR

Fitting accessories: VDI/VDE 3845, NAMUR

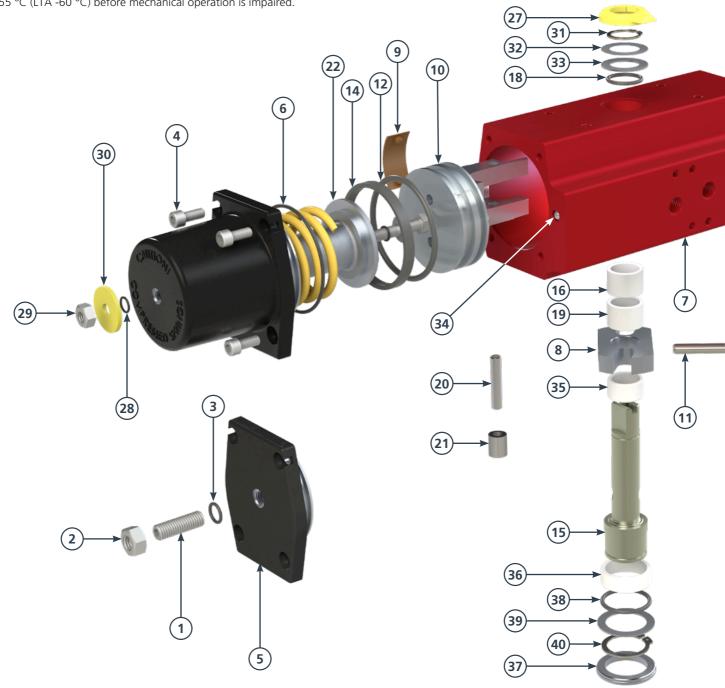
Fitting to valve: Hole pattern, centering ring ISO 5211, DIN 3337, NAMUR

ISO 5211 with 90° □ and

DIN 79 with 45° \diamondsuit and NAMUR

Certified suitable for use at SIL 2 and SIL 3 as a single device

in accordance with IEC 61508.

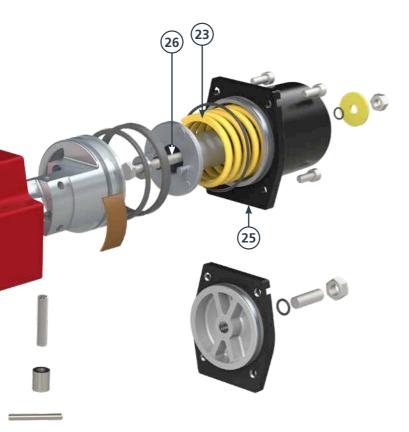


Inside The RC200 Actuator

Extra Corrosion Protection:

RCT: hard anodise / low friction polymer treatment. Epoxy coating.

Offshore or other finish to meet customer specifications. Stainless screws and drive shaft (standard for RC210 – 260).



Notes 1) For actuator sizes 220, 240, 260 and 280: The double amount of details. 2) RC240 has triple roll pins. 3) RC270–280 have a slotted pin in steel. 4) Not in the picture. Do not exist for sizes 220, 240, 260 and 280. 5) Only for sizes 270 and 280, not in the picture. 6) Included in seal kit.

† Not shown in diagram

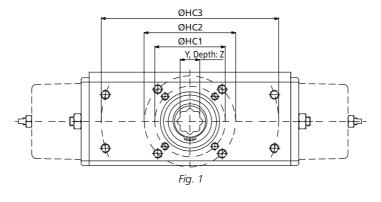
Operating Medium:

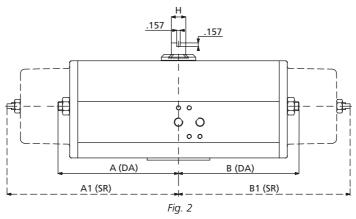
Air, inert gases (non-dangerous fluids, group 2 according to directive PED 97/23/EC). RC200 actuators are also available for water or oil hydraulics.

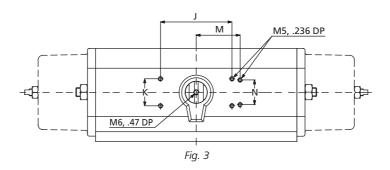
CE Marking: CE marked according to PED and ATEX.

ce marked according to 125 and 7(12)							
Item	Description	Qty DA	Qty SR	Material			
1	Adjusting screw ¹	1	-	Size 210–260: Stainless steel. Other sizes: Zinc plated steel			
2	Lock nut ¹	1	-	Size 210–260: Stainless steel. Other sizes: Zinc plated steel			
3	O-ring ^{1,6}	1	-	Nitrile			
4	Screw	8-16	8-16	Size 210–260: Stainless steel. Other sizes: Zinc plated steel			
5	End plate with centre hole ¹	1	-	Anodised and powder coated aluminium			
6	O-ring ⁶	2	2	Nitrile			
7	Actuator body (cylinder)	1	1	Anodised aluminium			
8	Scotch Yoke	1	1	Steel			
9	Piston guide (support element) ^{1,6}	1	1	POM			
10	Piston ¹	1	1	Aluminium			
11	Roll pin, double ^{2,3}	1	1	Spring steel			
12	O-ring ^{1,6}	1	1	Nitrile			
14	Support band - Piston guide ring ^{1,6}	1	1	Polymer material			
15	Driving shaft	1	1	Size 210–260: Stainless steel. Other sizes: Zinc plated steel			
16	Bearing, upper	1	1	Polymer material			
17 [†]	End plate without centre hole ⁴	1	1	Powder coated aluminium			
18	O-ring, upper ⁶	1	1	Nitrile			
19	Bearing, upper (support ring)	1	1	Polymer material			
20	Piston pin ¹	1	1	Steel			
21	Piston roller ¹	1	1	Steel			
22	Spring guide	-	1	Aluminium			
23	Spring, external ¹	-	1	Alloyed spring steel, powder coated			
24 [†]	Spring, internal ^{1,5}	-	1	Alloyed spring steel, powder coated			
25	Spring housing ¹	-	1	Anodised and powder coated aluminium			
26	Pre-tensioning screw ¹	-	1	Size 210–260: Stainless steel. Other sizes: Zinc plated steel			
27	Indicator	1	1	Polymer material			
28	O-ring ^{1,6}	-	1	Nitrile			
29	Lock nut ¹	-	1	Size 210–260: Stainless steel. Other sizes: Zinc plated steel			
30	Marking washer ¹	-	1	Anodised aluminium			
31	Retaining ring, upper ⁶	1	1	Spring steel, corrosion protected			
32	Middle washer ⁶	1	1	Stainless steel			
33	Support washer, upper ⁶	1	1	Polymer material, chemically resistant			
34	Cylinder housing bore seal	1	1	Size 210-240: Stainless steel. Other sizes: Nitrile			
35	Support ring, lower	1	1	Polymer material			
36	Bearing, lower	1	1	Polymer material			
37	Guide ring	1	1	Polymer material			
38	O-ring, lower ⁶	1	1	Nitrile			
39	Support washer, lower ⁶	1	1	Polymer material, chemically resistant			
40	Retaining ring, lower ⁶	1	1	Spring steel, corrosion protected			

Dimensions







	Dimensions (inch)									We	eight											
			Fig. 1				Fig. 2			Fig. 3			Fig. 4/4a					(lbs)				
Model	HC 1	HC 2	HC 3	Y**	Z	А	В	A1	В1	Н		K	М	N	С			G	U*	V	DA	SR
RC210	F05	F07	-	0.55	0.75	1.77	3.85	1.77	5.70	.393	1.39	1.39	1.574	1.18	1.26	1.61	2.95	.630	1.378	.079	2.7	3.3
RC220	F05	F07	-	0.55	0.75	3.85	3.85	5.91	5.91	.393	3.15	1.18	-	-	1.26	1.61	2.95	.630	1.378	.079	3.6	4.9
RC230	F07	F10	-	1.18	2.56	5.30	2.56	7.87	.629	3.15	1.18	1.2	-	-	1.93	2.17	4.33	.984	2.170	.118	7.8	9.3
RC240	F07	F10	-	0.87	1.18	5.30	5.30	7.87	7.87	.629	3.15	1.18	-	-	1.93	2.17	4.33	.984	2.756	.118	10.9	15.6
RC250	F10	F12	-	0.87	1.46	3.54	7.48	3.54	11.22	.866	3.15	1.18	-	-	2.72	2.95	6.10	1.378	2.756	.118	20.9	27.6
RC260	F10	F12	-	1.06	1.46	7.48	7.48	11.22	11.22	.866	3.15	1.18	-	-	2.72	2.95	6.10	1.378	3.346	.118	27.8	41.1
RC265	F12	-	-	1.42	1.46	7.68	7.68	12.48	12.48	.866	3.15	1.18	-	-	2.99	2.99	7.95	1.378	3.346	.118	41.8	59.1
RC270	F14	-	6.7 x 4.3	1.42	2.52	5.71	11.81	5.71	20.08	1.574	5.12	1.18	-	-	4.33	4.33	9.76	2.362	3.937	.157	71.1	100.0
RC280 [†]	F12	F16	9.2 x 3.8	1.81	2.52	11.81	11.81	20.08	20.08	1.574	5.12	1.18	-	-	4.33	4.33	9.76	2.362	5.118	.196	93.3	151.1

 $[\]dagger$ = Also includes valve mounting pattern of 11.81 x 4.33.

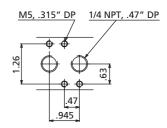
Dimensions

RC210 to 240

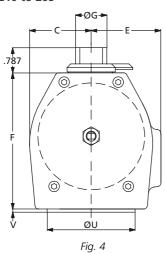
M5, .315" DP 1/8 NPT, .315" DP

RC250 to 280

Hole pattern for solenoid valves acc. to VDI/VDE 3845, NAMUR



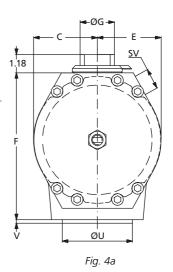
RC210 to 265

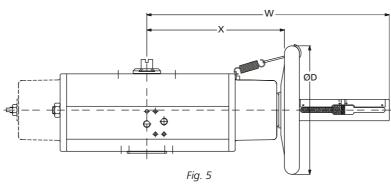


RC270 to 280

SV = Mounting solenoid valves acc. to VDI/VDE 3845, NAMUR

U+V = Guide ring acc. to DIN 3337





	Dime	nsions (inch)		ight
		Fig. 5		w/M	1 (lbs)
Model	D	Х	W	DA	SR
RC210	7.1	5.7	11.6	4.9	5.5
RC220	7.1	5.7	11.6	6.0	5.5
RC230	7.1	7.5	13.6	10.6	11.7
RC240	7.1	7.5	13.6	12.8	15.7
RC250	12.6	11.6	19.9	30.4	33.5
RC260	12.6	11.6	19.9	35.9	44.5
RC265	12.6	14.6	23.6	53.6	68.3
RC270	15.7	20.3	32.0	103.6	127.2
RC280	23.6	19.3	32.0	121.5	177.9

U* = Guide ring for other hole circle on request.

Y** = Tolerance H9. The hole is octagonal and adapts to valve stems with squares at either 90° (ISO 5711) or 45° (DIN 3337) orientations.

Но	Hole Dimensions (inch)									
ISO 5211	Circle Ø	Thread	Depth							
F05	1.97	UNC 1/4-20	.43							
F07	2.76	UNC 5/16-18	.55							
F10	4.02	UNC 3/8-16	.67							
F12	4.92	UNC 1/2-13	0.83							
F14	5.51	UNC 5/8-11	.98							
F16	6.50	UNC 3/4-10	1.26							
6.69 x 4.33	-	UNC 5/8-11	.98							
9.24 x 3.82	-	UNC 5/8-11	.98							
11.81 x 4.33	-	UNC 5/8-11	.98							

Performance Data

Air Consumption DA

	Free Air at 6 bar (cubic inches)									
Model	Anti-clockwise rotation	Clockwise rotation								
RC210	36.6	67.1								
RC220	67.1	79.3								
RC230	134.3	244.1								
RC240	268.5	305.1								
RC250	421.1	793.3								
RC260	842.1	976.4								
RC265	1952.8	2196.9								
RC270	2013.8	3295.3								
RC280	4027.6	4088.6								

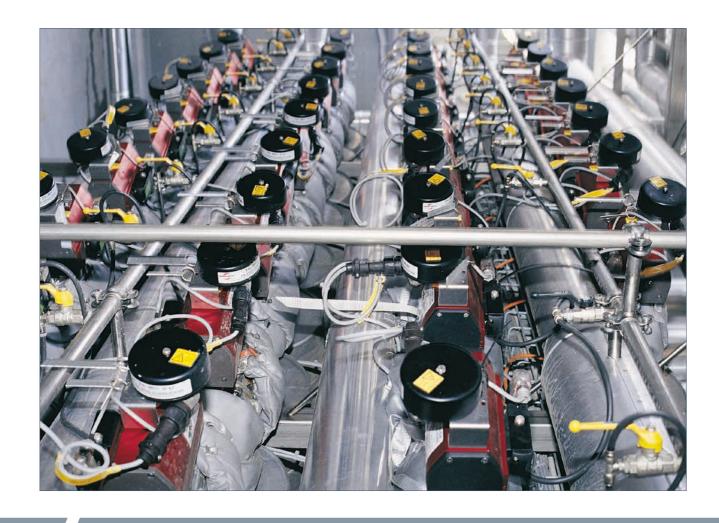
Air Consumption SR

Free Air a	Free Air at 6 bar (cubic inches)								
Model									
RC210	67.1								
RC220	79.3								
RC230	244.1								
RC240	305.1								
RC250	793.3								
RC260	976.4								
RC265	2196.9								
RC270	3295.3								
RC280	4088.6								

Operation Times DA/SR

Time at 6 bar (sec)							
Model	Anti-clockwise and Clockwise rotation						
RC210	<0.3						
RC220	<0.3						
RC230	<0.6						
RC240	<0.7						
RC250	<2.5						
RC260	<2.5						
RC265	<1.5						
RC270	<5						
RC280	<5						

The times relate to full air flow and may increase depending on solenoid valves and the dimensions of connecting pipes.



Torque Data – Double-Acting

RC200-DA

		Position			C	Output Tor	que (lbf.ft)	*		
Model	Function	0° = closed 90° = open	2.1 bar 30 psi	2.8 bar 40 psi	3.5 bar 50 psi	4.2 bar 60 psi	4.5 bar 65 psi	5.5 bar 80 psi	6 bar 87 psi	7 bar 100 psi
RC210	Air open/close	0° 60°	10 4 7	13 6 9	15 7 11	18 9 13	20 10 14	26 13 18	28 14 20	32 16 24
RC220	Air open/close	0° 60° 90°	19 10 13	25 13 18	31 15 22	38 18 27	41 20 29	52 26 37	56 28 40	65 32 46
RC230	Air open/close	0° 60°	35 18 26	47 23 34	59 29 42	71 35 51	76 37 55	98 49 71	107 53 77	122 61 89
RC240	Air open/close	60° 90°	72 36 52	96 48 69	119 60 86	144 72 103	154 77 111	196 98 142	214 107 155	251 125 177
RC250	Air open/close	0° 60° 90°	111 55 80	148 74 105	184 92 132	221 111 159	237 119 170	305 152 216	332 166 236	391 192 280
RC260	Air open/close	0° 60° 90°	225 111 162	300 148 216	375 184 271	450 221 325	482 237 347	615 311 440	671 339 479	789 391 568
RC265	Air open/close	0° 60° 90°	319 150 226	425 200 302	531 249 378	637 299 453	683 321 485	876 410 623	956 447 679	1115 524 793
RC270	Air open/close	0° 60° 90°	465 232 336	620 310 448	774 387 559	929 465 671	996 498 719	1278 636 920	1394 693 1003	1623 811 1173
RC280	Air open/close	90° 60° 0°	937 468 675	1249 625 900	1561 780 1125	1873 937 1350	2007 1004 1446	2569 1285 1853	2803 1401 2021	3282 1637 2353

^{*} Output torque +/- 5%.

Torque Data – Spring-Return (spring to close)

RC200-SR

		Position			Outpu	ıt Torque (l	bf.ft)*		
Model	Function	0° = closed 90° = open	2.1 bar 30 psi	2.8 bar 40 psi	3.5 bar 50 psi	4.2 bar 60 psi	5.5 bar 80 psi	6 bar 87 psi	7 bar 100 psi
DC210	Air	0° 60° 90°	5 2 3	7 3 4	9 4 4	10 4 6	14 6 7	15 7 8	18 7 10
RC210	Spring	90° 30° 0°	4 2 3	6 3 4	7 4 5	9 4 6	12 6 8	13 7 9	15 7 10
DC220	Air	0° 60°	11 4 6	14 6 7	18 7 9	21 9 11	29 12 15	30 13 16	35 15 19
RC220	Spring	90° 90°	10 4 7	13 6 8	15 7 10	18 9 13	24 12 17	27 13 18	32 15 21
0.5220	Air	0° 60°	20 9 11	27 11 14	33 14 18	40 17 21	53 23 29	58 24 30	68 29 35
RC230	Spring	90°	18 9 13	23 11 16	29 14 20	35 17 24	46 23 32	51 24 35	60 29 41
	Air	0° 90°	41 18 21	54 23 29	68 29 35	81 35 43	108 46 57	117 50 62	136 59 72
RC240	Spring	90° 30° 0°	35 18 24	47 23 32	59 29 41	71 35 49	94 46 65	103 50 71	120 59 85
25250	Air	0°	63 27 33	83 36 44	105 46 55	125 55 66	167 73 89	181 77 96	214 92 114
RC250	Spring	90°	55 27 37	74 36 49	92 46 61	111 55 74	148 73 98	159 77 111	188 92 129
25252	Air	0°	128 55 66	170 74 89	212 92 111	254 111 133	339 148 177	369 159 195	428 184 229
RC260	Spring	90°	113 55 77	150 74 103	187 92 129	225 111 155	300 148 207	325 159 225	380 184 258
	Air	0°	207 83 92	275 111 123	344 138 153	413 166 184	495 207 223	538 225 243	690 266 313
RC265	Spring	90° 90°	155 76 113	207 101 150	258 126 187	310 151 225	413 201 300	450 243 325	513 262 387
	Air	0° 60°	262 114 140	349 153 187	437 190 234	524 229 280	698 305 374	760 325 406	892 384 472
RC270	Spring	90° 30° 0°	232 114 159	310 153 212	387 190 264	465 229 317	620 305 423	671 325 457	782 384 531
	Air	0° 60° 90°	527 229 280	703 305 374	879 381 467	1055 457 561	1407 610 747	1534 664 819	1792 774 951
RC280	Spring	90° 30° 0°	468 229 321	625 305 428	780 381 535	937 457 642	1249 610 856	1357 664 929	1586 774 1084

^{*} Output torque +/- 5%.

Note: Springs adapted to air supply pressure.

Torque Data – Spring-Return (spring to open)

RC200-SRF

		Position			Outpu	ıt Torque (l	bf.ft)*		
Model	Function	0° = closed 90° = open	2.1 bar 30 psi	2.8 bar 40 psi	3.5 bar 50 psi	4.2 bar 60 psi	5.5 bar 80 psi	6 bar 87 psi	7 bar 100 psi
	Spring	0° 60° 90°	5 2 2	7 3 3	9 3 4	11 4 5	15 6 7	15 6 7	18 7 8
RC210	Air	90° 45° 0°	4 2 3	5 3 5	7 4 6	8 4 7	11 6 10	12 7 11	14 7 13
	Spring	0°	10 4 5	15 5 7	18 7 9	22 8 10	30 11 14	32 11 15	37 13 17
RC220	Air	90° 45° 0°	8 4 7	10 6 10	13 7 12	16 9 15	22 12 20	24 13 22	28 16 25
	Spring	0°	20 7 9	27 10 12	35 13 15	42 15 18	57 21 25	62 22 28	69 24 30
RC230	Air	90° 45° 0°	15 8 13	21 11 17	27 14 21	32 17 27	44 23 35	46 24 38	55 30 49
	Spring	0°	41 15 18	57 20 25	72 26 32	87 31 38	118 42 52	133 48 59	140 50 60
RC240	Air	90° 45° 0°	31 16 26	43 23 35	54 29 45	66 35 55	89 47 74	91 49 82	114 62 100
	Spring	0°	62 22 27	85 31 37	107 39 47	129 47 58	177 64 77	195 71 89	225 83 96
RC250	Air	90° 45° 0°	48 25 40	66 35 55	81 44 72	100 54 85	136 72 114	144 77 118	166 91 144
	Spring	0°	129 46 57	177 63 77	221 81 100	273 100 118	369 133 162	398 144 181	457 162 207
RC260	Air	90° 45° 0°	100 52 81	136 71 111	170 89 140	207 111 170	284 148 232	295 155 243	343 184 291
	Spring	60° 60°	185 91 83	247 114 111	309 129 139	369 139 166	494 192 221	538 221 240	627 266 277
RC265	Air	90° 45°	139 74	184 100	231 125	277 148	369 192	387 214	457 247
	Spring	0° 60° 90°	117 258 96	155 354 129	194 457 1637 199	232 553 199 236	295 745 269	328 811 295	387 922 332 406
RC270	Air	90° 45° 0°	114 199 107 170	155 273 144	347 184	420 221 354	325 568 302	354 612 317	406 738 398 597
	Spring	0° 60°	538 192	738 266	288 937 339	1136 406	476 1534 553	502 1660 575	1844 605
RC280	Air	90° 90° 45° 0°	236 413 214 339	325 568 295 465	413 723 376 594	502 870 457 723	679 1180 616 974	738 1254 664 1018	811 1475 811 1254

^{*} Output torque +/- 5%.

Note: Springs adapted to air supply pressure.

Site Services

Rotork understand the value of prompt, punctual and superior site services. Rotork Site Services have specialist expertise, insight and experience in service support for mission-critical flow control and instrumentation solutions for oil and gas, water and wastewater, power, chemical process and industrial applications. We offer global frontline support backed by dedicated in- house experts.

Our service solutions increase plant efficiency and reduce maintenance costs, while workshop services return equipment to as-new condition. Our experience and understanding of the flow control industry means we have extensive insight and ideas of what we can do to provide significant value to our customers and their operations.

Rotork Site Services is comprised of two main areas; Lifetime Management and Site Services. Lifetime Management is the suite of services within Rotork Site Services which help you manage the risk associated with aging assets and includes our Reliability Services offering. Site Services comprises essential actuator service, repair, maintenance and upgrades.

Rotork has specialist expertise, insight and experience in flow control.

We provide insight into how we can deliver value to our customers.

Our service solutions increase plant efficiency and reduce maintenance costs.



Site Services

Lifetime Management

The services available within Lifetime Management offer a complete solution to managing the risks associated with the life cycle of your equipment and their obsolescence (which compromise reliable performance and valuable uptime).

The aim of Lifetime Management is to provide you with constant support and minimum- to- no disruption to your production flow. It is a customisable service offering designed to seamlessly maintain and improve your assets. We manage the inherent risks associated with advances in technology, component obsolescence and ageing equipment for you. We are committed to helping customers maximise the continuous, fault-free operation and working life of their actuators. Supporting the continuous and reliable operation of your plant allows for improved performance and increases in valuable uptime.

Lifetime Management covers:

- Reliability Services
 - Health Check
 - Planned Maintenance
 - Enhanced Warranty
 - Predictive Maintenance
- Upgrade Services (retrofit)
- Planned Shutdown Support (service or run time)
- Life Cycle Services (based on years in service or run time)
- Overhauls/Refurbishment
- Customised Spares Programme
- Training
- Consultancy

Site Services

Rotork's Site Services comprises the essential on-site actuator service, repair, maintenance and upgrades part of our service offering, plus the commissioning of new actuators and applications. It includes off-site work completed at a Rotork Support Centre including recertification, automation, testing and product selection.

Our decades of experience in the industrial actuation and flow control markets means that customers can rely on us to understand their problems and to deliver reliable, economic solutions. Rotork's talented and experienced engineers have an in-depth understanding of the problems that are faced in the field and they know how to fix them.

On sites where providing evidence of valid asset certification is a legal requirement, Rotork engineers can carry out the necessary OEM level inspections and provide the statutory paperwork to comply with regulations.

- Planned Shutdown Support
- Actuator Workshop Overhaul
- Field Support
- Valve Automation Services
 - On-site
 - Off-site
- Global Support









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